



*Reservoir Technologies*

# **Black oils Correlations Comparative Study**

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# Black oils Correlations

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- ❑ Introduction to correlations
- ❑ Types of correlations
- ❑ Evaluation of empirically derived PVT properties for Middle East crude oils

# Introduction to correlations

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- PVT properties are obtained from laboratory experiment using oil representative samples
- However, values of reservoir liquid and gas properties are often needed when laboratory detailed PVT data are not available
- Therefore, correlations are used to estimate those properties
- Correlation are based on easily obtained data like  $R_s$ ,  $\gamma_g$ ,  $P$ ,  $T$ , API

# Introduction to correlations

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- PVT properties depend on **pressure, temperature** and chemical **compositions**
- For the development of a correlation, **geological condition** is considered important because the chemical composition of crude oil differs from region to region
- To account for regional characteristics, PVT correlations need to be modified for their application by **recalculating the correlation constants** for the region of interest

# Why we need correlations?

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## They are useful

- in making estimates for experimental design
- as a check against laboratory results
- In estimating properties when sampling is impossible or uneconomical
- In generalization of properties
  - it is impossible to run experiments on all possible reservoir or surface conditions

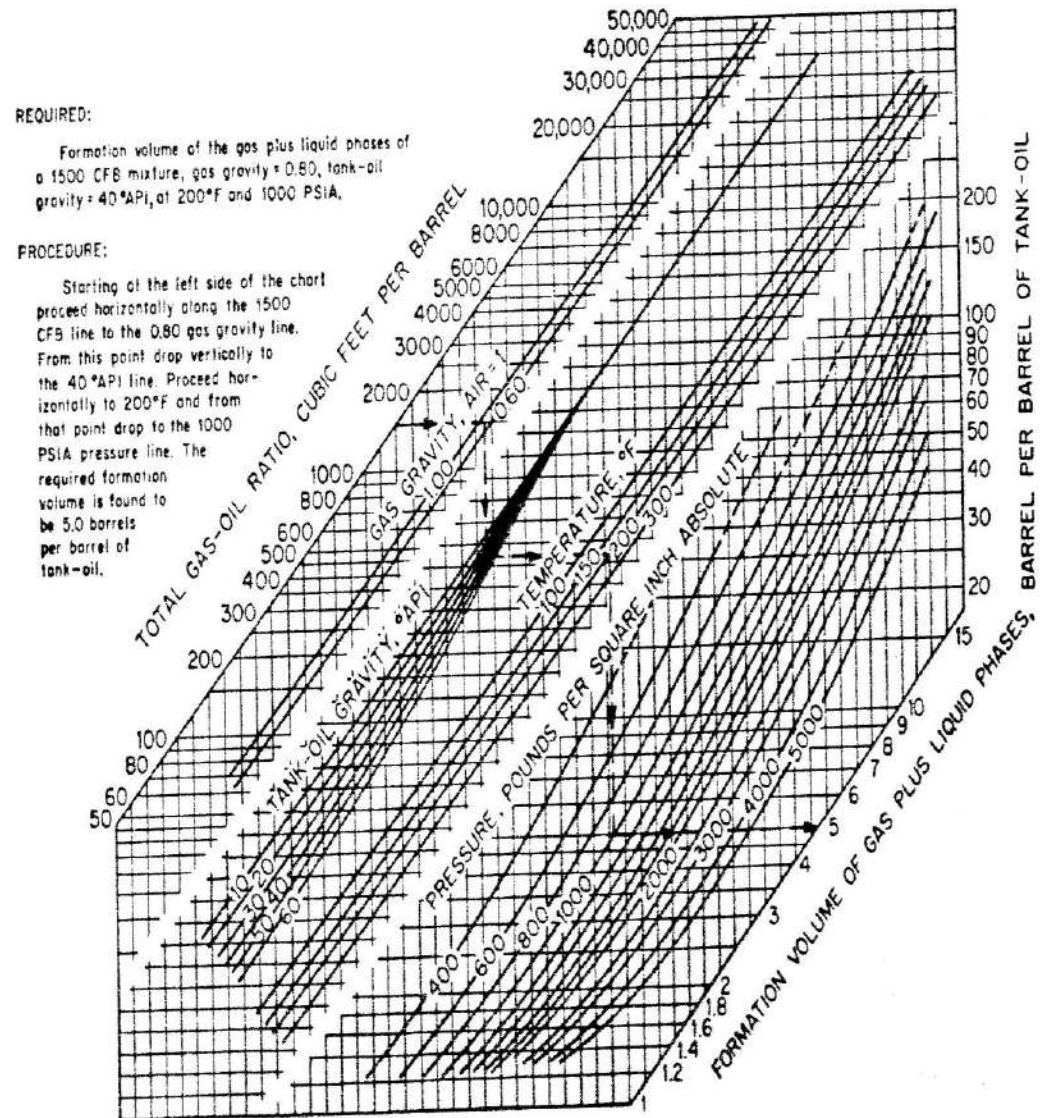
# Types of correlations

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- Graphs
- Nomographs
- Equations

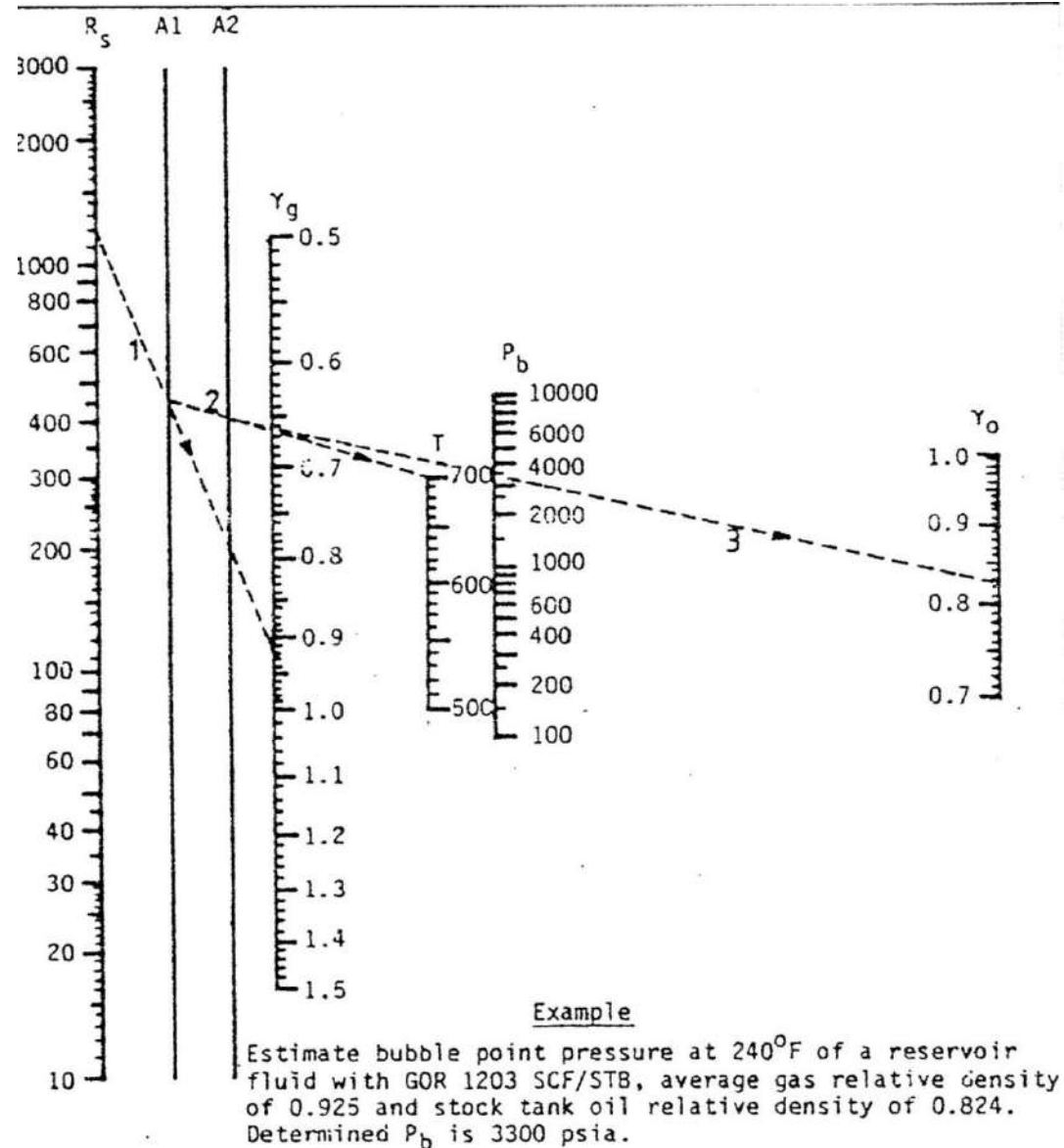
# Graphs

## Correlation chart for total formation volume factor by Standing 1947



# Nomographs

Nomograph  
correlation for  
bubble point  
pressure by  
**Al-Marhoun**  
**1988**





# Equations

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Correlation for  
bubble point oil  
formation volume  
factor by

Vasquez & Beggs  
1980

$$B_{ob} = 1 + a_1 R_s + a_2 (T - 60) (\gamma_{API} / \gamma_g) + a_3 R_s (T - 60) (\gamma_{API} / \gamma_g)$$

# Black-oil PVT correlations

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1. Oil density
2. Bubble point pressure
3. Solution gas-oil ratio
4. Bubble point oil FVF
5. Total FVF
6. Isothermal oil compressibility
7. Undersaturated oil viscosity
8. Bubble point oil viscosity
9. Dead oil viscosity
10. Surface tension

# Oil density

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- The oil density is defined as the mass per unit volume at a specified pressure and temperature.
- The relative density of oil is defined as:

$$\rho_o = \frac{m_o}{V_o}$$

$$\gamma_o = \frac{\rho_o}{\rho_w}$$

# Oil density

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- The relative density of oil at any other temperature T could be calculated using

$$\gamma_{oT} = \frac{\gamma_o}{1 + 0.465791 \times 10^{-3} (T - 60)}$$

- In the petroleum industry, it is common to express gravity in terms of oil API gravity, or:

$$\gamma_{api} = \frac{141.5}{\gamma_o} - 131.5$$

# Oil density

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- Oil density is required at various pressures and at reservoir temperature for reservoir engineering calculations. An equation for oil density at  $P_b$  in equation form is expressed as

$$\gamma_{ob} = \frac{\gamma_o + 2.18 \times 10^{-4} R_s \gamma_g}{B_{ob}}$$

# Oil density

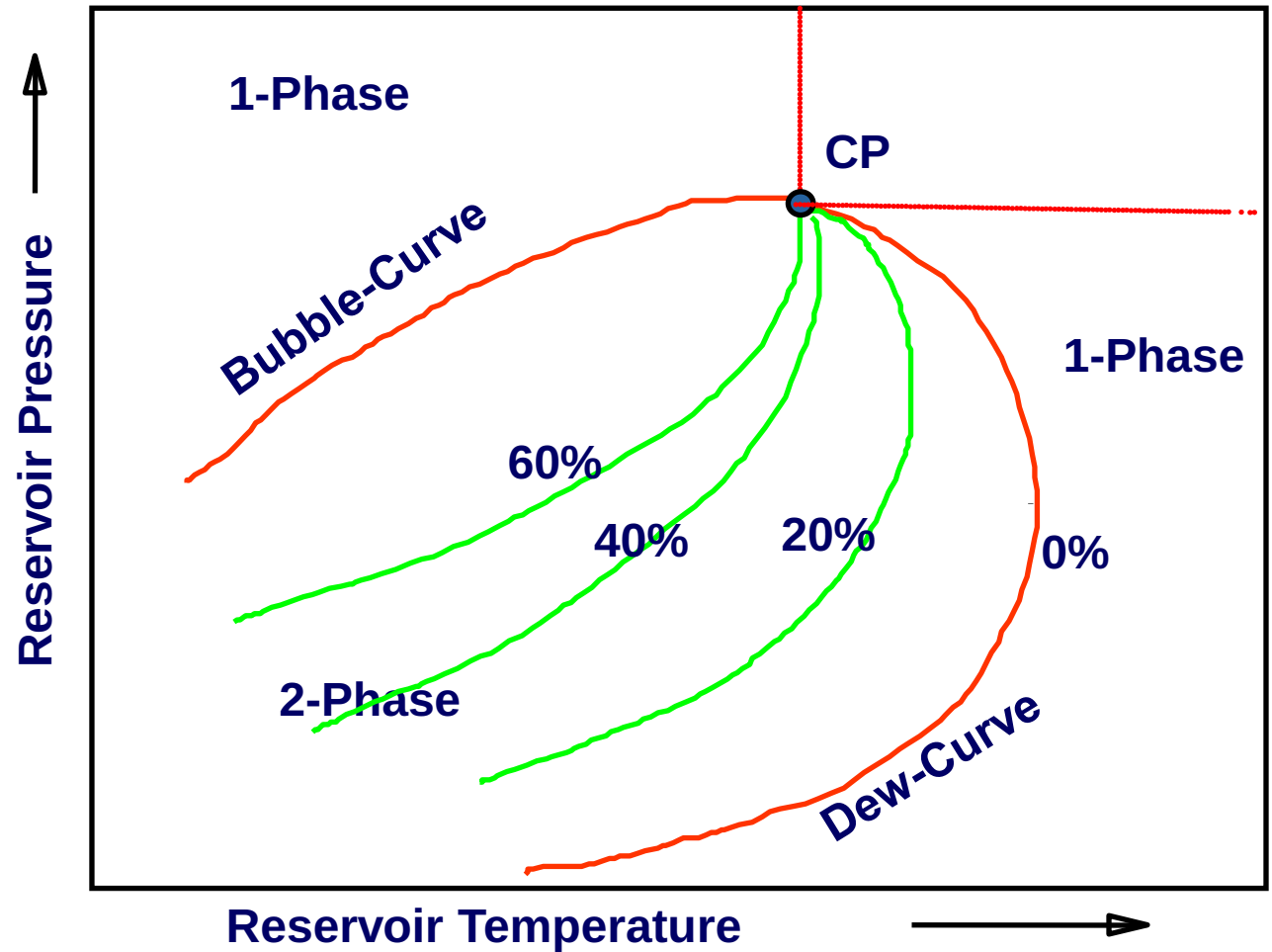
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- Above bubble point pressure, increased pressure will compress the liquid and increase its density. For the case of  $P > P_b$ , the oil density is calculated from
- Correlation for calculating average oil compressibility  $C_o$  at various conditions is presented later

$$\gamma_o = \gamma_{ob} e^{\bar{c}_o (P - P_b)}$$

# Bubble point pressure

Bubble point pressure is the pressure at which the first bubble of gas evolves as the pressure decreases



# Bubble point pressure .

➤ Standing (1947)

$$P_b = a_1 \left( \frac{R_s}{\gamma_g} \right)^{a_2} e^{a_3 T + a_4 \gamma_{api}}$$

where

$$a_1 = 18$$

$$a_2 = 0.83$$

$$a_3 = 2.09535 \text{ E-3}$$

$$a_4 = -28.78231 \text{ E-3}$$



# Bubble point pressure ..

➤ Vasquez and Beggs (1980)

$$P_b = a_1 \left( \frac{R_s}{\gamma_g} \right)^{a_2} e^{a_3 \gamma_{api} / (T + 460)}$$

where

Coefficient	$\gamma_{api} \leq 30$	$\gamma_{api} > 30$
$a_1$	20.7880	29.7818
$a_2$	0.9143	0.8425
$a_3$	-23.5202	-20.1609

# Bubble point pressure ...

➤ Al-Marhoun (1988)

$$P_b = a_1 R_s^{a_2} \gamma_g^{a_3} \gamma_o^{a_4} (T + 460)^{a_5}$$

where

$$a_1 = 5.38088 \text{ E-3}$$

$$a_2 = 0.715082$$

$$a_3 = -1.87784$$

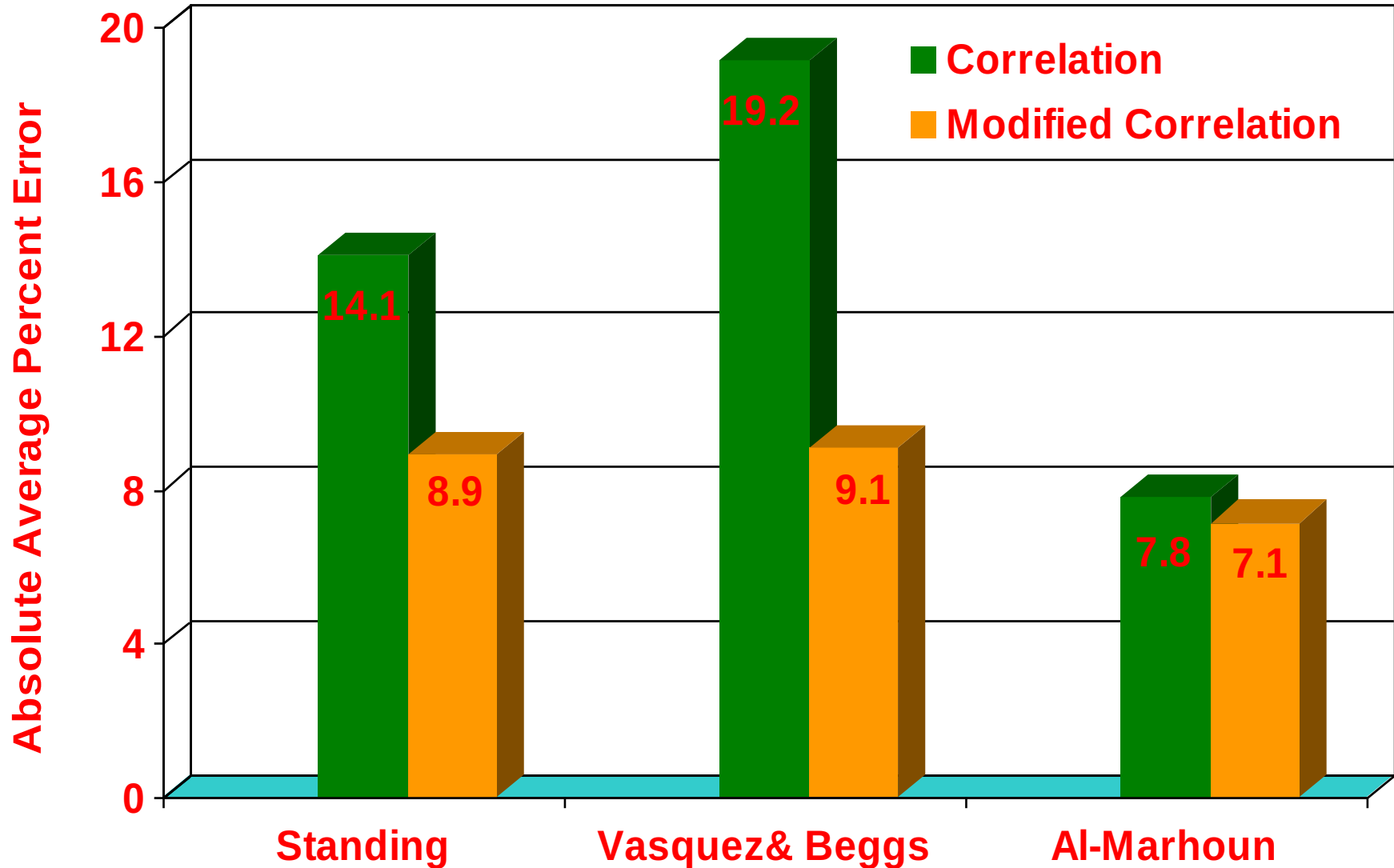
$$a_4 = 3.14370$$

$$a_5 = 1.32657$$

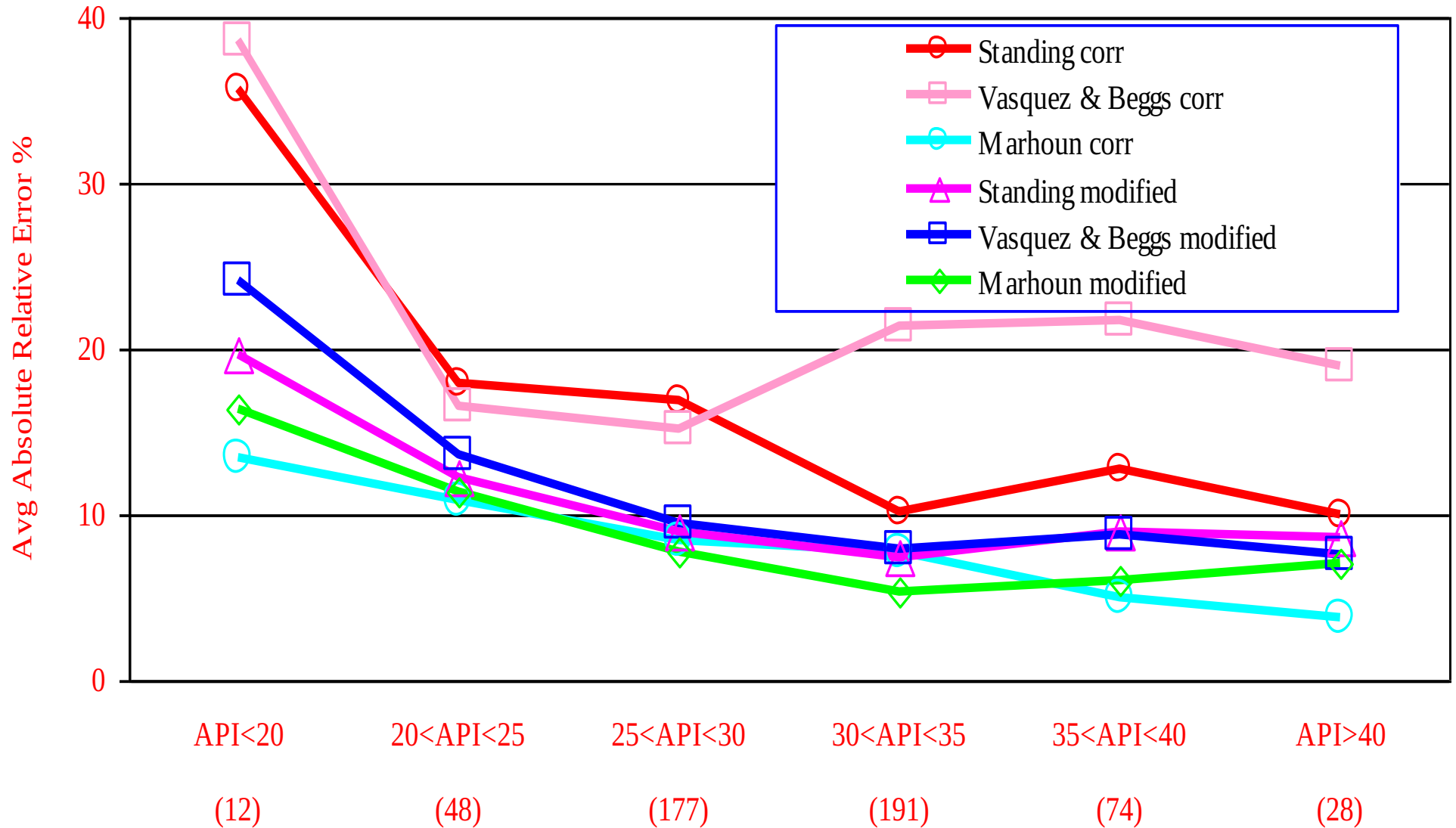
# Statistical accuracy of $P_b$ correlations

	ER	EA	E max	STD	R
<b>Correlation</b>					
Standing (1947)	-11.52	14.06	80.86	15.55	
Vasquez & Beggs (1980)	-17.24	19.15	103.90	16.41	
Al-Marhoun (1988)	1.85	7.81	59.03	11.04	
<b>Modified Correlation</b>					
Standing (1947)	-0.81	8.89	53.87	12.59	0.9837
Vasquez & Beggs (1980)	-0.85	9.09	56.25	12.85	0.9777
Al-Marhoun (1988)	-0.60	7.12	56.39	10.37	0.9887

# Absolute error of $P_b$ correlations

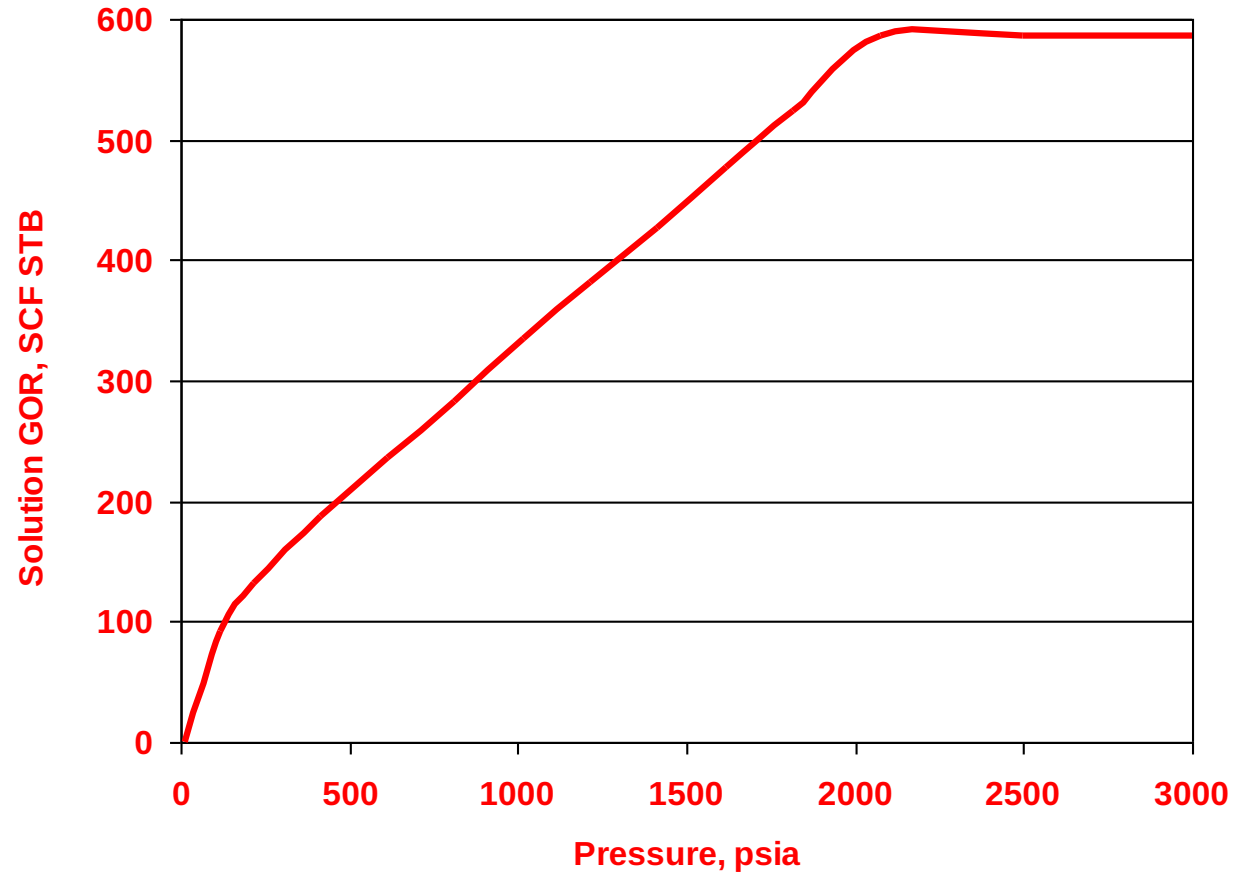


# Absolute error versus API gravity



# Solution gas-oil ratio

Solution Gas-Oil Ratio is the ratio of gas evolves from solution to oil. It is usually expressed in units of scf/stb.



Typical solution GOR curve

# Solution gas-oil ratio .

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## ➤ Standing (1947)

$$R_s = a_1 \gamma_g P_b^{a_2} e^{a_2 T + a_4 \gamma_{api}}$$

where

$$a_1 = 30.7343 \text{ E-3}$$

$$a_2 = 1.2048$$

$$a_3 = -2.5245 \text{ E-3}$$

$$a_4 = 34.677 \text{ E-3}$$

# Solution gas-oil ratio ..

➤ Vasquez and Beggs (1980)

$$R_s = a_1 \gamma_g P_b^{a_2} e^{a_3 \gamma_{api} / (T + 460)}$$

where

Coefficient	$\gamma_{api} \leq 30$	$\gamma_{api} > 30$
$a_1$	0.0362	0.0178
$a_2$	1.0937	1.1870
$a_3$	25.7240	23.9310



# Solution gas-oil ratio ...

➤ Al-Marhoun (1988)

$$R_s = a_1 \gamma_g^{a_2} P_b^{a_3} \gamma_o^{a_4} (T + 460)^{a_5}$$

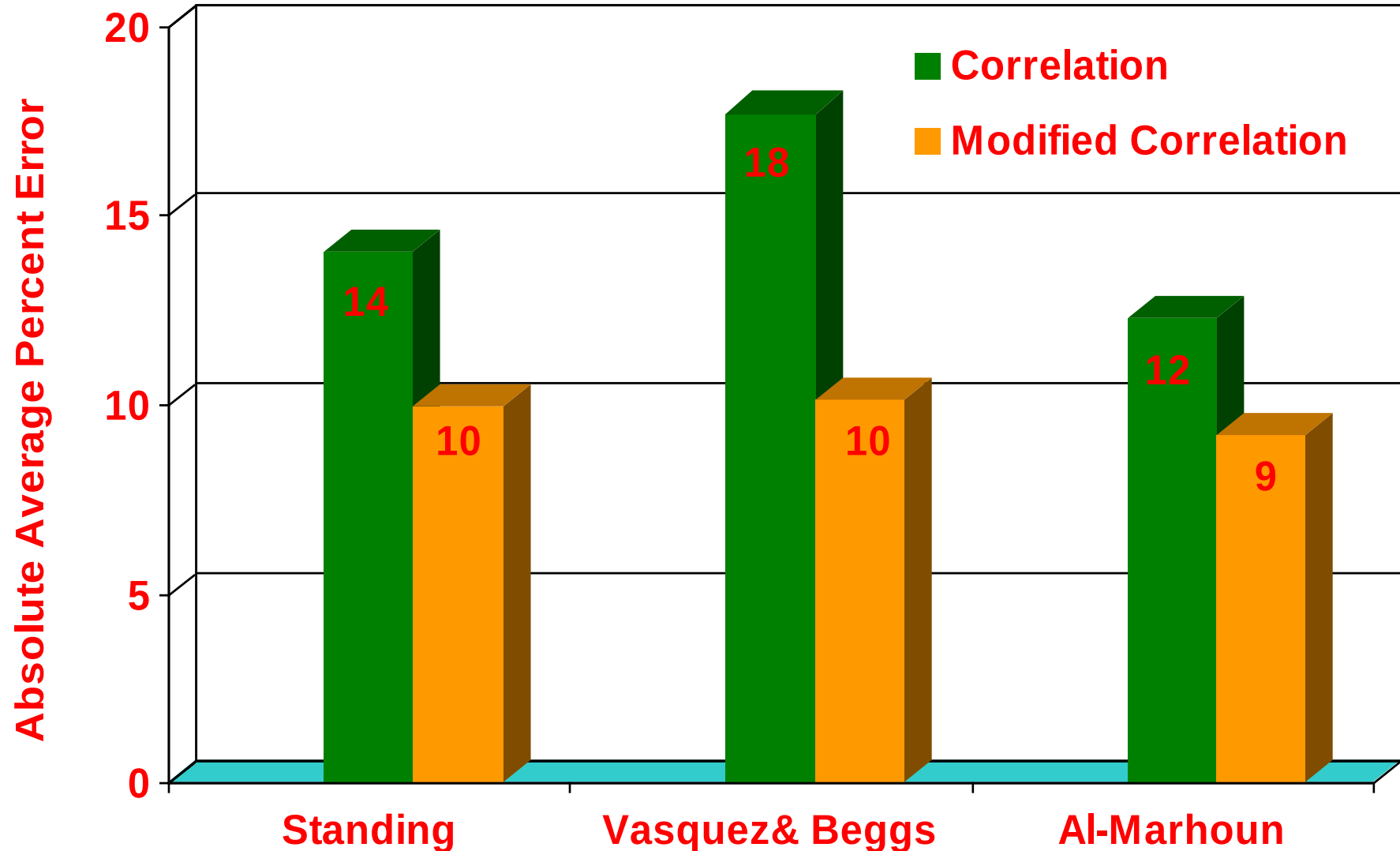
where

$a_1$	=	1.49028 E+3
$a_2$	=	2.6260
$a_3$	=	1.39844
$a_4$	=	-4.39628
$a_5$	=	-1.8600

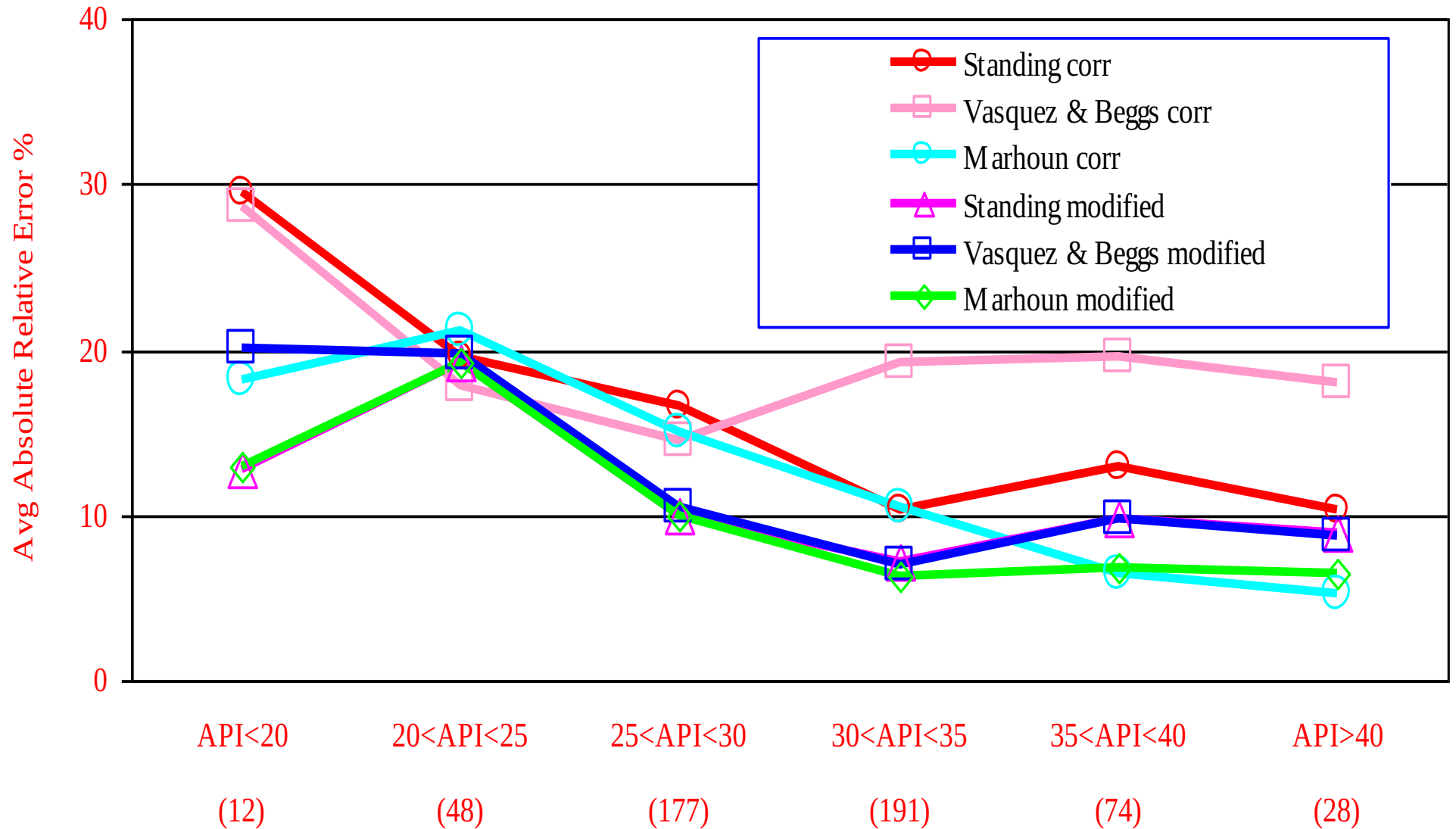
# Statistical accuracy of $R_s$ correlations

	ER	EA	E max	STD	R
<b>Correlation</b>					
Standing (1947)	10.07	14.03	104.57	15.84	
Vasquez & Beggs (1980)	14.66	17.67	94.35	15.46	
Al-Marhoun (1988)	-2.37	12.29	237.68	24.64	
<b>Modified Correlation</b>					
Standing (1947)	-1.11	9.96	123.01	16.5	0.9845
Vasquez & Beggs (1980)	-1.153	10.11	91.94	16.10	0.9721
Al-Marhoun (1988)	-1.08	9.20	151.22	17.2	0.9857

# Absolute error of $R_s$ correlations

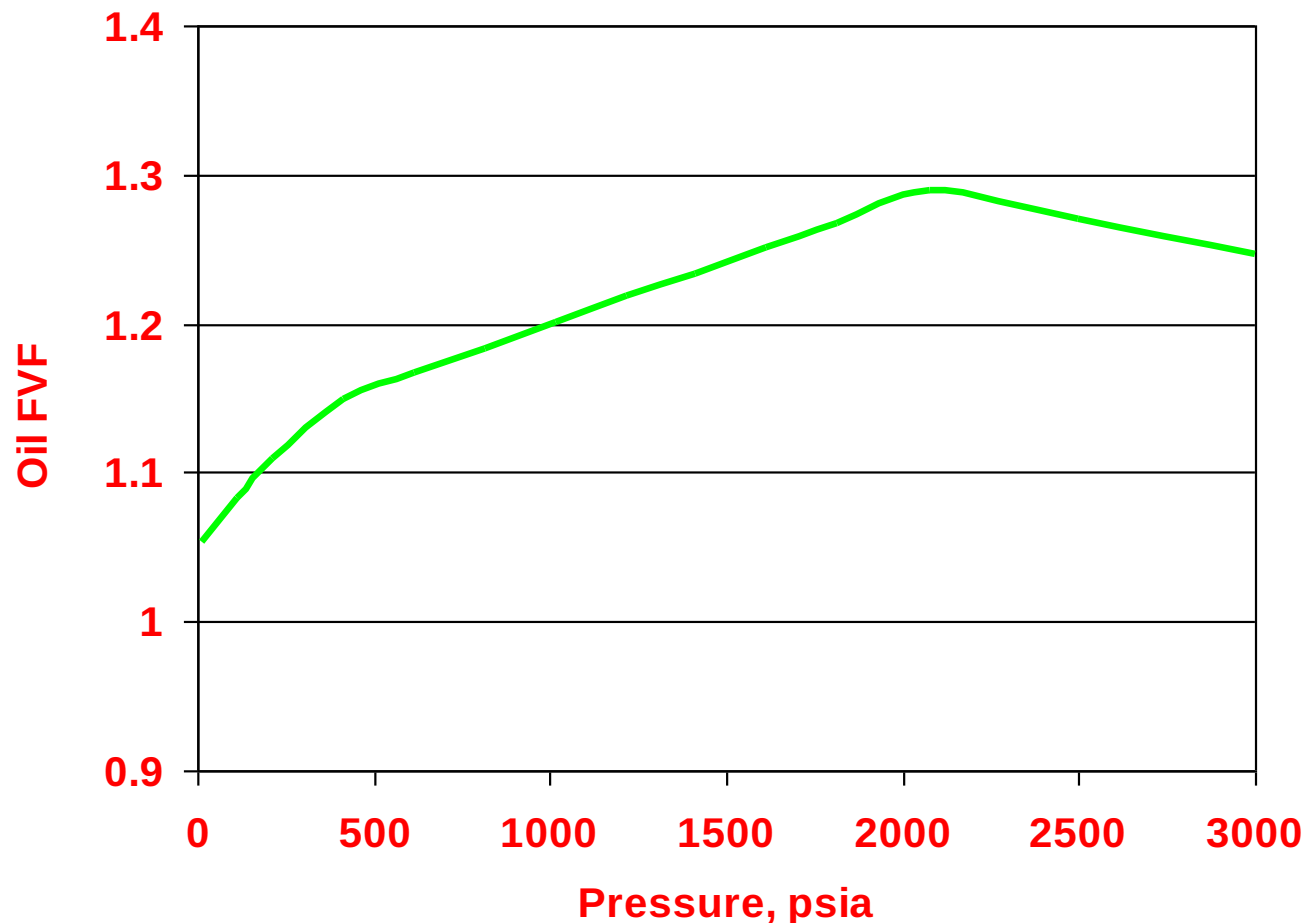


# Absolute error versus API gravity



# Oil formation volume factor

Oil Formation Volume Factor is the volume at reservoir conditions occupied by one stock tank barrel of oil plus its solution gas.



Typical oil FVF curve

# Oil formation volume factor .

## ➤ Standing (1947)

$$B_{ob} = a_1 + a_2 [R_s (\gamma_g / \gamma_o)^{a_3} + a_4 T]^{a_5}$$

where

$a_1$	=	0.9759
$a_2$	=	0.00012
$a_3$	=	0.5
$a_4$	=	1.25
$a_5$	=	1.2

# Oil formation volume factor ..

## ➤ Vasquez and Beggs (1980)

$$B_{ob} = 1 + a_1 R_s + a_2 (T - 60) (\gamma_{api} / \gamma_g) + a_3 R_s (T - 60) (\gamma_{api} / \gamma_g)$$

where

Coefficient	$\gamma_{api} \leq 30$	$\gamma_{api} > 30$
$a_1$	0.4677 E-3	0.467 E-3
$a_2$	17.51 E-6	11.00 E-6
$a_3$	-18.11 E-9	1.337 E-9

# Oil formation volume factor ...

➤ Al-Marhoun (1992)

$$B_{ob} = 1 + a_1 R_s + a_2 R_s (\gamma_g / \gamma_o) + a_3 R_s (T - 60)(1 - \gamma_o) + a_4 (T - 60)$$

where

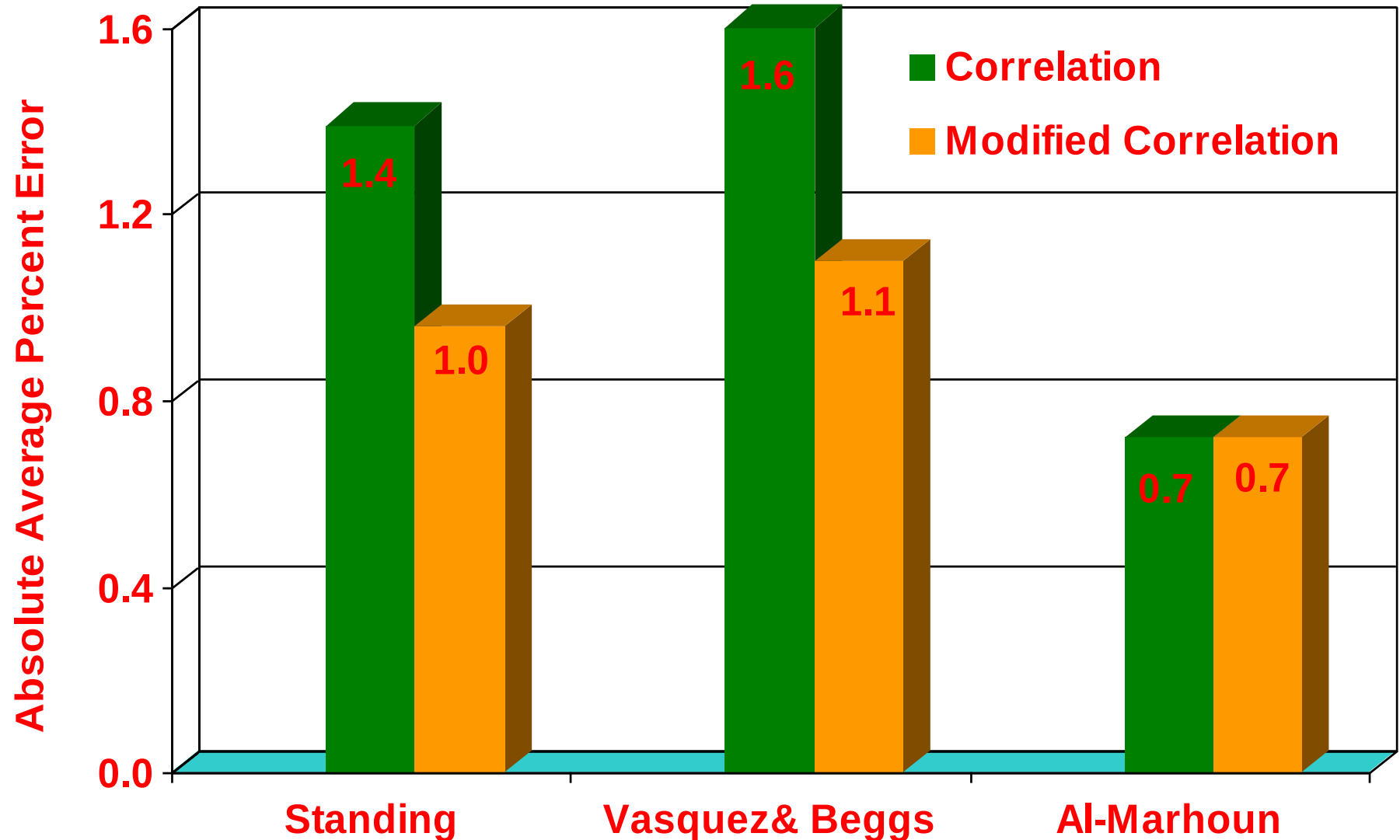
$a_1$	=	0.177342 E-3
$a_2$	=	0.220163 E-3
$a_3$	=	4.292580 E-6
$a_4$	=	0.528707 E-3



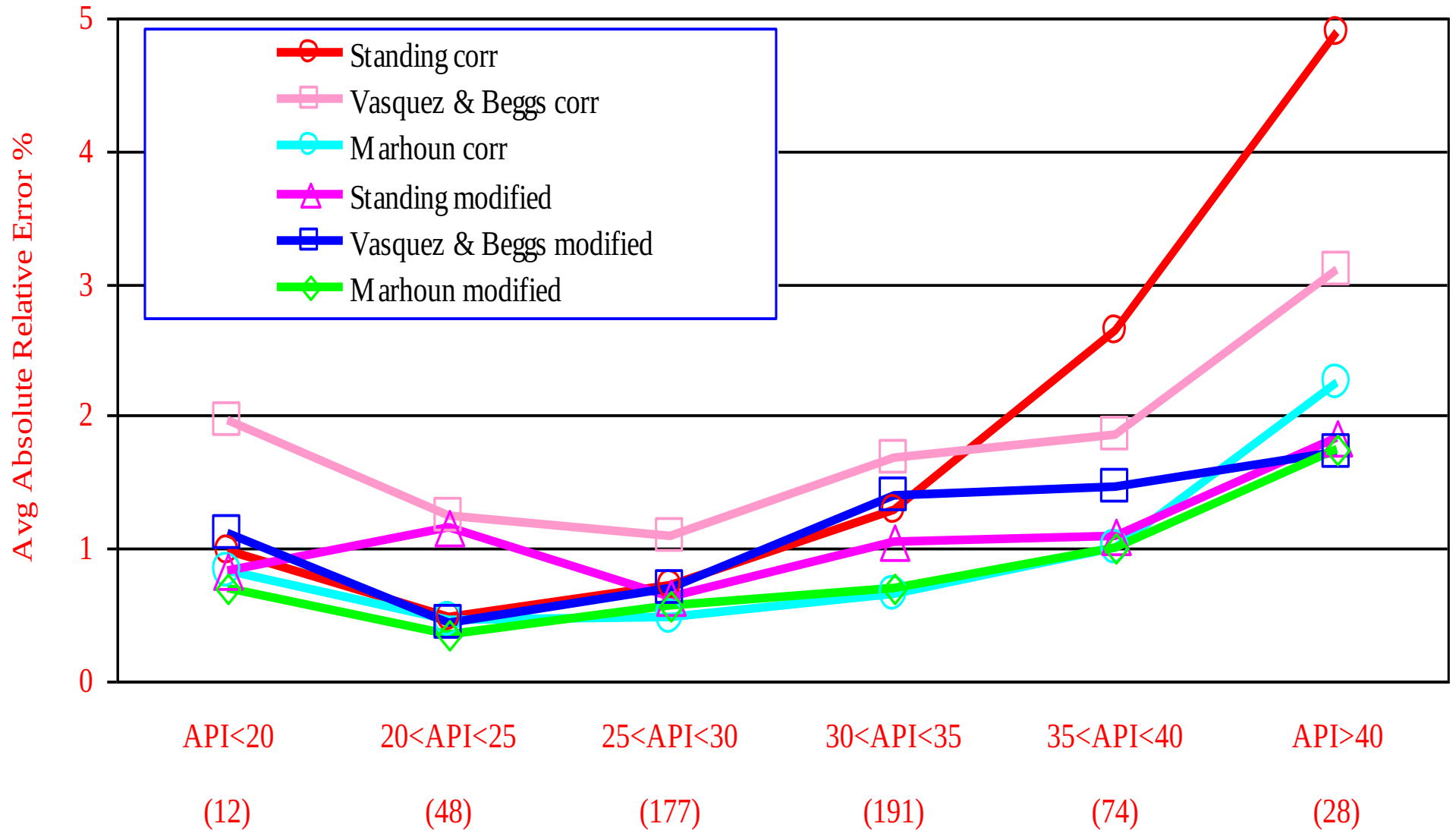
# Statistical accuracy of $B_{ob}$ correlations

	ER	EA	E max	STD	R
<b>Correlation</b>					
Standing (1947)	-0.68	1.39	11.79	2.02	
Vasquez & Beggs (1980)	1.00	1.60	16.80	2.03	
Al-Marhoun (1992)	-0.18	0.72	16.82	1.28	
<b>Modified Correlation</b>					
Standing (1947)	-0.02	0.96	9.11	1.31	0.9928
Vasquez & Beggs (1980)	0.082	1.10	10.13	1.49	0.9801
Al-Marhoun (1992)	0.06	0.72	14.33	1.21	0.9912

# Absolute error of $B_{ob}$ correlations



# Absolute error versus API gravity



# Physical trends of correlations

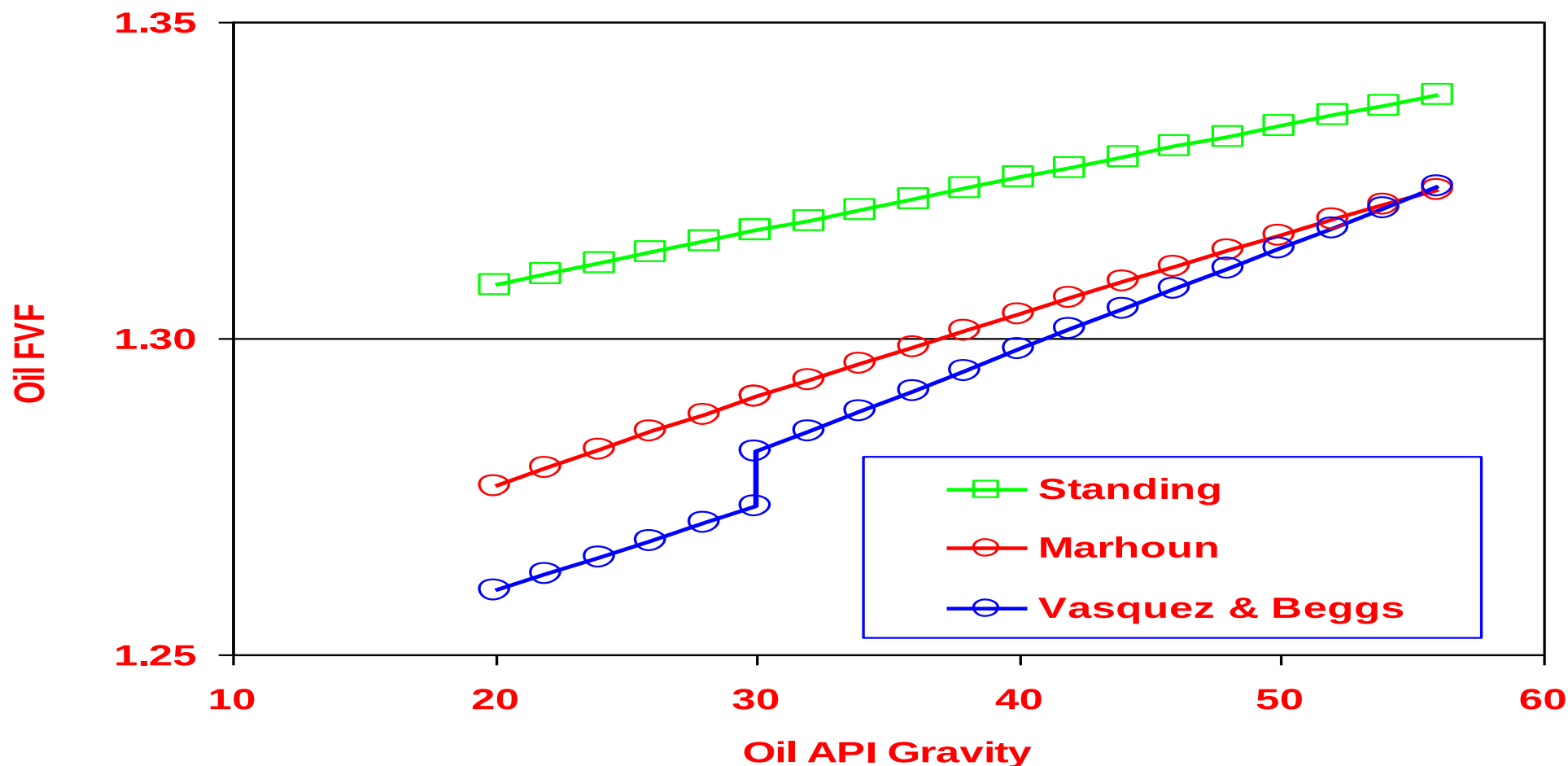
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Trend tests are to check whether the performance of correlation follows physical behavior or not:

- Trend tests on predicted values

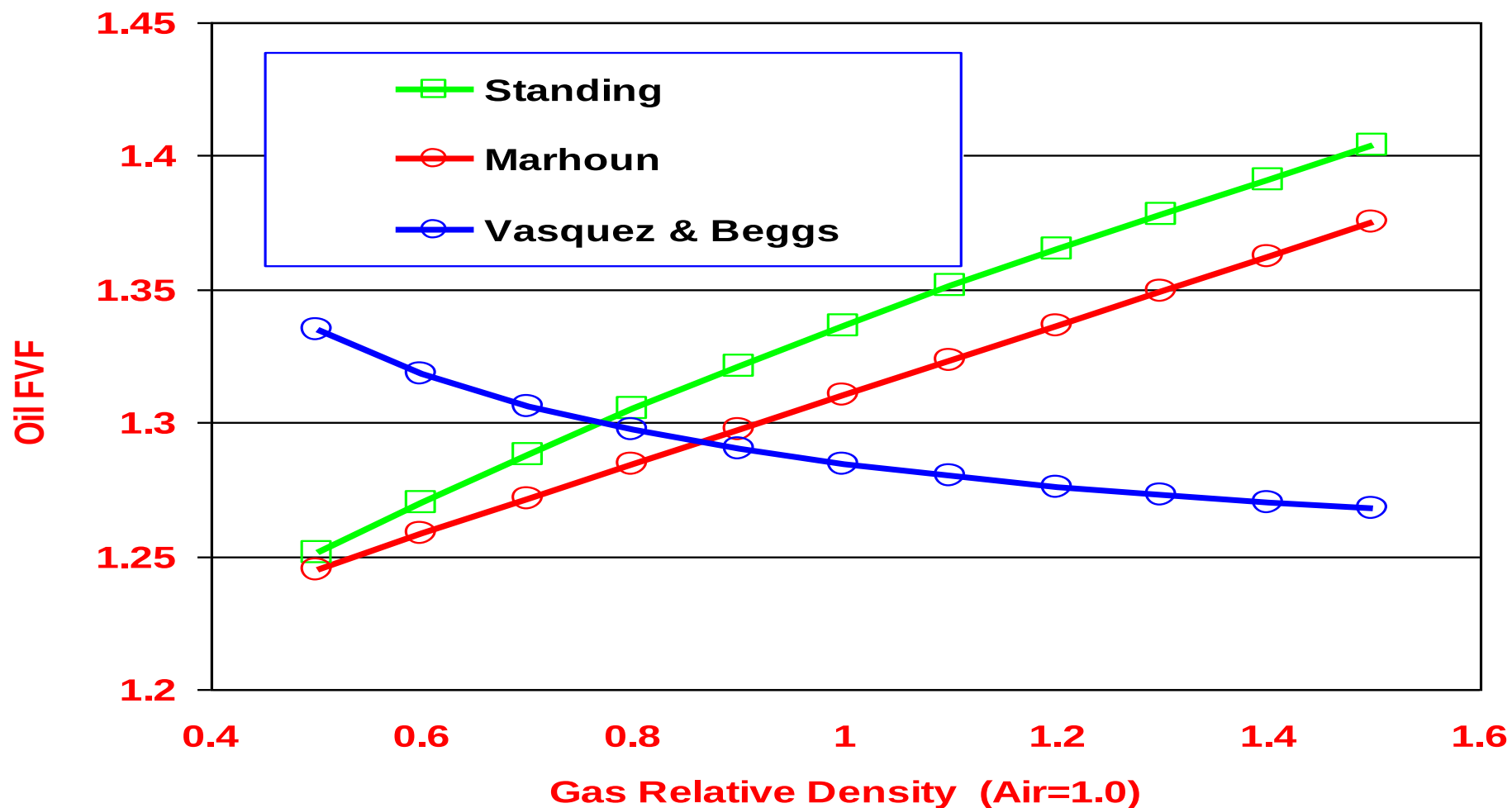
# Correlation with two equations

- Modeling physical properties with two equations might produce non-physical trend



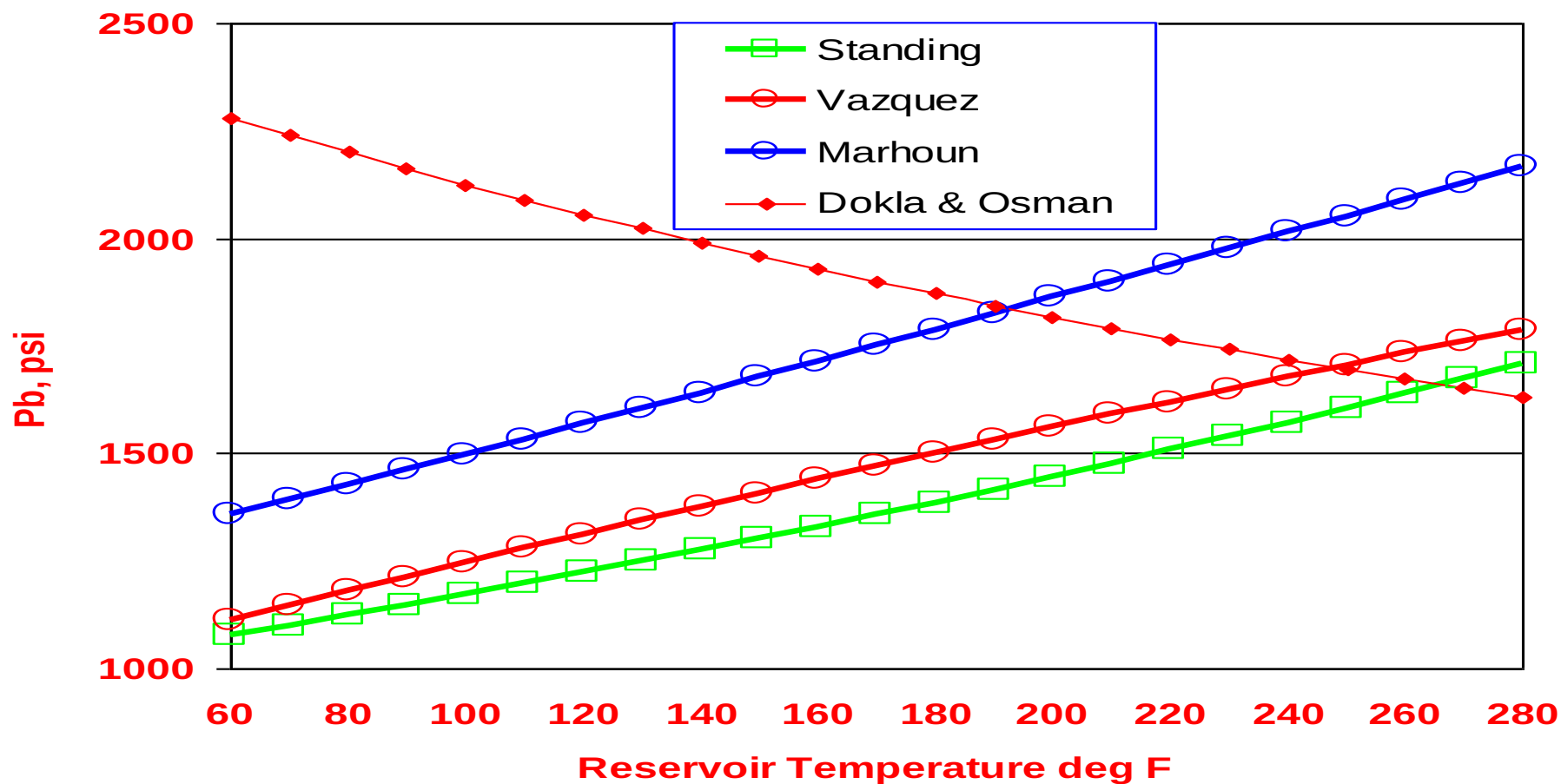
# Correlation with non-physical constraint

- Restriction of correlation model gives non-physical trend



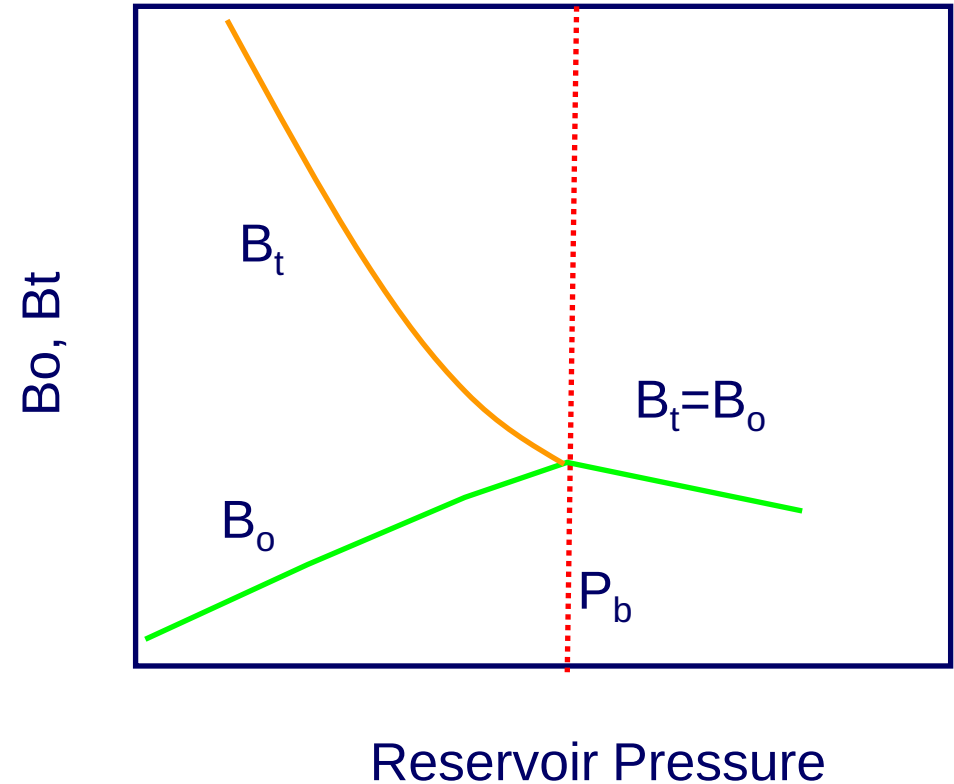
# Correlation with limited data

- Correlation development for limited data will give a good fit, but might lead to non-physical trend



# Two-phase formation volume factor

The two-phase formation volume factor is the volume of oil plus the volume of gas evolved converted to reservoir conditions per stock tank barrel.



**Typical total FVF curve**

$$B_t = B_o + B_g (R_{sb} - R_s)$$



# Total formation volume factor .

## ➤ Standing (1947)

$$\log B_t = a_1 + \frac{a_2}{a_3 + F}$$

$$F = \log( R_s T^{a_4} \gamma_g^{a_5} \gamma_o^C ) + \frac{a_6}{a_7 + \log P}$$

$$C = 2.9 \times 10^{-0.00027R_s}$$

where

$$a_1 = -5.262$$

$$a_2 = -47.4$$

$$a_3 = -22.32$$

$$a_4 = 0.5$$

$$a_5 = -0.3$$

$$a_6 = 96.8$$

$$a_7 = 6.604$$

# Total formation volume factor ..

## ➤ Glaso (1980)

$$\ln B_t = a_1 + a_2 \ln F + a_3 (\ln F)^2$$

$$F = R_s T^{a_4} \gamma_g^{a_5} P^{a_6} \gamma_o^C$$

$$C = 2.9 \times 10^{-0.00027 R_s}$$

where

$$a_1 = 0.184518$$

$$a_4 = 0.5$$

$$a_2 = 0.47257$$

$$a_5 = -0.3$$

$$a_3 = 75.354436 \text{ E-3}$$

$$a_6 = -1.1089$$

# Total formation volume factor ...

➤ Al-Marhoun (1992)

$$B_t = B_{ob} (p / p_b)^d$$

and

$$d = a_1(T + 460) + a_2 \ln \gamma_g + a_3 \gamma_o \\ + a_4 \ln \gamma_o + a_5 (p / p_b) + a_6 \ln(p / p_b)$$

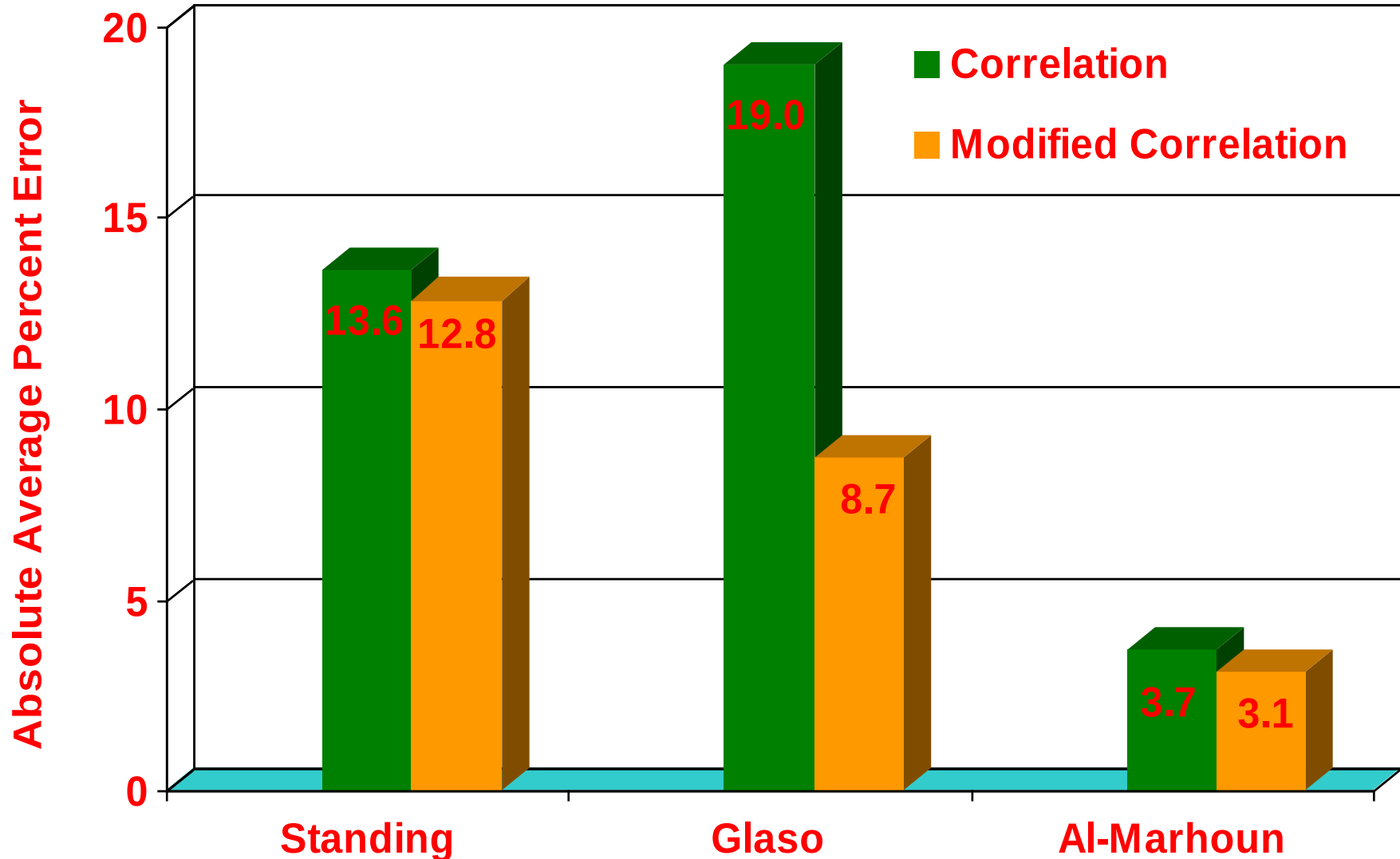
where

$a_1$	=	-0.352796 E-3	$a_4$	=	1.64925964
$a_2$	=	-0.35328914	$a_5$	=	0.36432305
$a_3$	=	-0.24964270	$a_6$	=	0.08685097

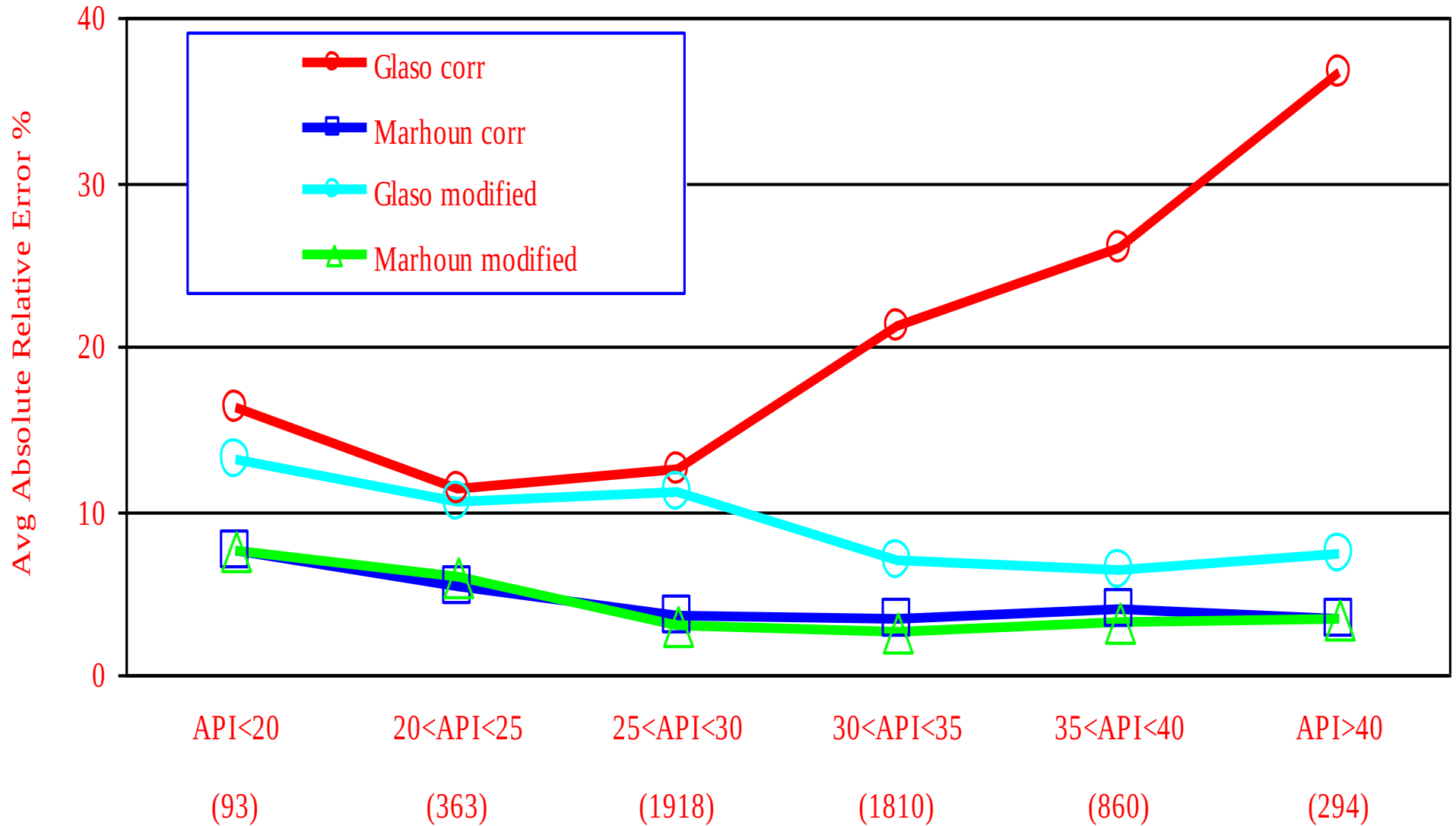
# Statistical accuracy of $B_t$ correlations

	ER	EA	E max	STD	R
<b>Correlation</b>					
Standing (1947)	-9.69	13.60	182.07	20.79	
Glaso (1980)	12.45	18.98	128.97	20.01	
Al-Marhoun (1992)	1.92	<b>3.68</b>	87.49	6.69	
<b>Modified Correlation</b>					
Standing (1947)	-2.88	12.83	216.28	20.05	0.9866
Glaso (1980)	-1.06	8.70	195.90	17.06	0.9657
Al-Marhoun (1992)	-0.21	<b>3.13</b>	84.82	6.44	0.8707

# Absolute error of $B_t$ correlations



# Absolute error versus API gravity



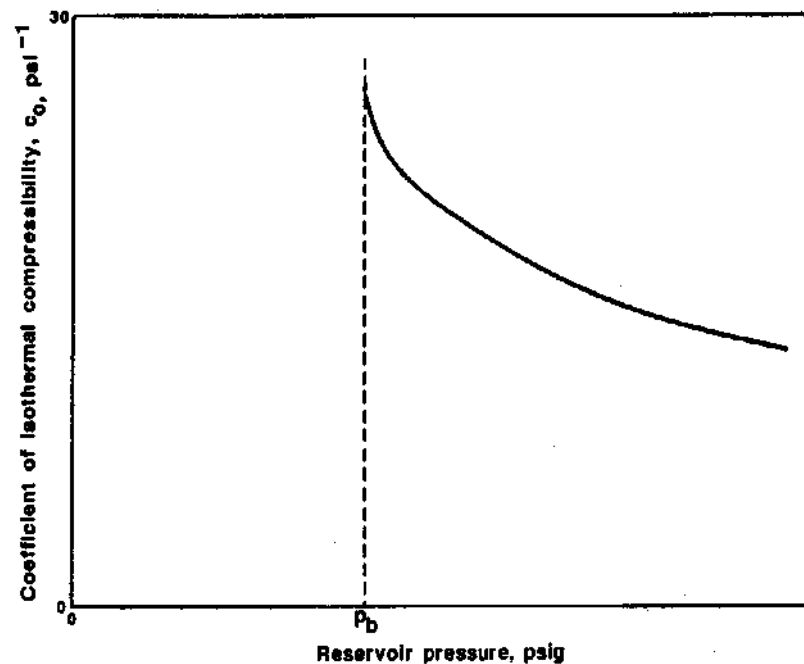
# Isothermal oil compressibility

- It is defined as the unit change of volume with pressure at constant temperature.
- $C_o$  is used in the calculation of oil density and FVF above  $P_b$  as shown.

$$\gamma_{op} = \gamma_{ob} e^{\bar{c}_o (P - P_b)}$$

$$B_o = B_{ob} e^{\bar{c}_o (P_b - P)}$$

$$C_o = -\frac{1}{V} \left( \frac{\partial V}{\partial P} \right)_T$$



Typical  $C_o$  curve above  $P_b$

# Isothermal oil compressibility

□ To calculate undersaturated oil density or FVF above bubble point pressure the average oil compressibility is used  $\bar{C}_o$

□ To avoid the calculation involved,  $\bar{C}_o$  can be calculated at average pressure  $\bar{P}$  as follows:

$$\bar{C}_o = \frac{1}{P - P_b} \int_{P_b}^P c_o(p) dp$$

$$\bar{C}_o = c_o(\bar{P})$$

where

$$\bar{P} = \left( \frac{P + P_b}{2} \right)$$



# Isothermal oil compressibility .

➤ Vasquez & Beggs (1980)

$$C_o = (a_1 + a_2 R_s + a_3 T + a_4 \gamma_g + a_5 \gamma_{api}) / p$$

where

$a_1$	=	-14.33 E-3
$a_2$	=	50 E-6
$a_3$	=	0.172 E-3
$a_4$	=	-11.80 E-3
$a_5$	=	0.1261 E-3

# Isothermal oil compressibility ..

➤ Petrosky & Farshad (1993)

$$C_o = a_1 R_s^{a_2} \gamma_g^{a_3} \gamma_{api}^{a_4} T^{a_5} P^{a_6}$$

where

$$a_1 = 0.1705 \text{ E-6}$$

$$a_4 = 0.3272$$

$$a_2 = 0.69357$$

$$a_5 = 0.6729$$

$$a_3 = 0.1885$$

$$a_6 = -0.5906$$

# Isothermal oil compressibility ...

➤ Al-Marhoun (2003)

$$\ln c_o = a_1 + a_2 / \gamma_{ob} + a_3 (P - P_b) / \gamma_{ob}^3 + a_4 / (T + 460)$$

and

$$\gamma_{ob} = (\gamma_o + 2.18 \times 10^{-4} R_s \gamma_g) / B_{ob}$$

where

$$a_1 = -14.1042$$

$$a_2 = 2.7314$$

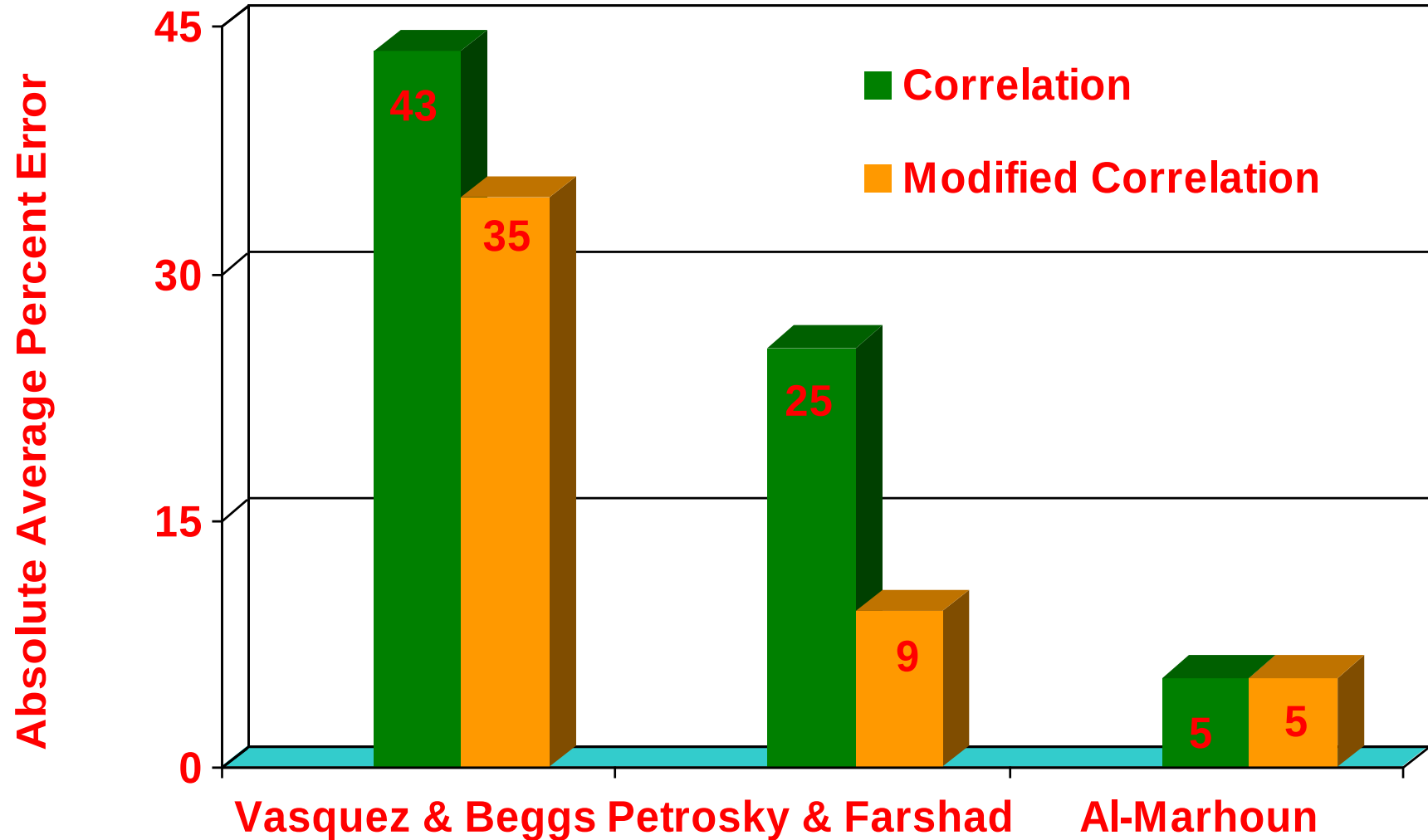
$$a_3 = -56.0605 \text{ E-6}$$

$$a_4 = -580.8778$$

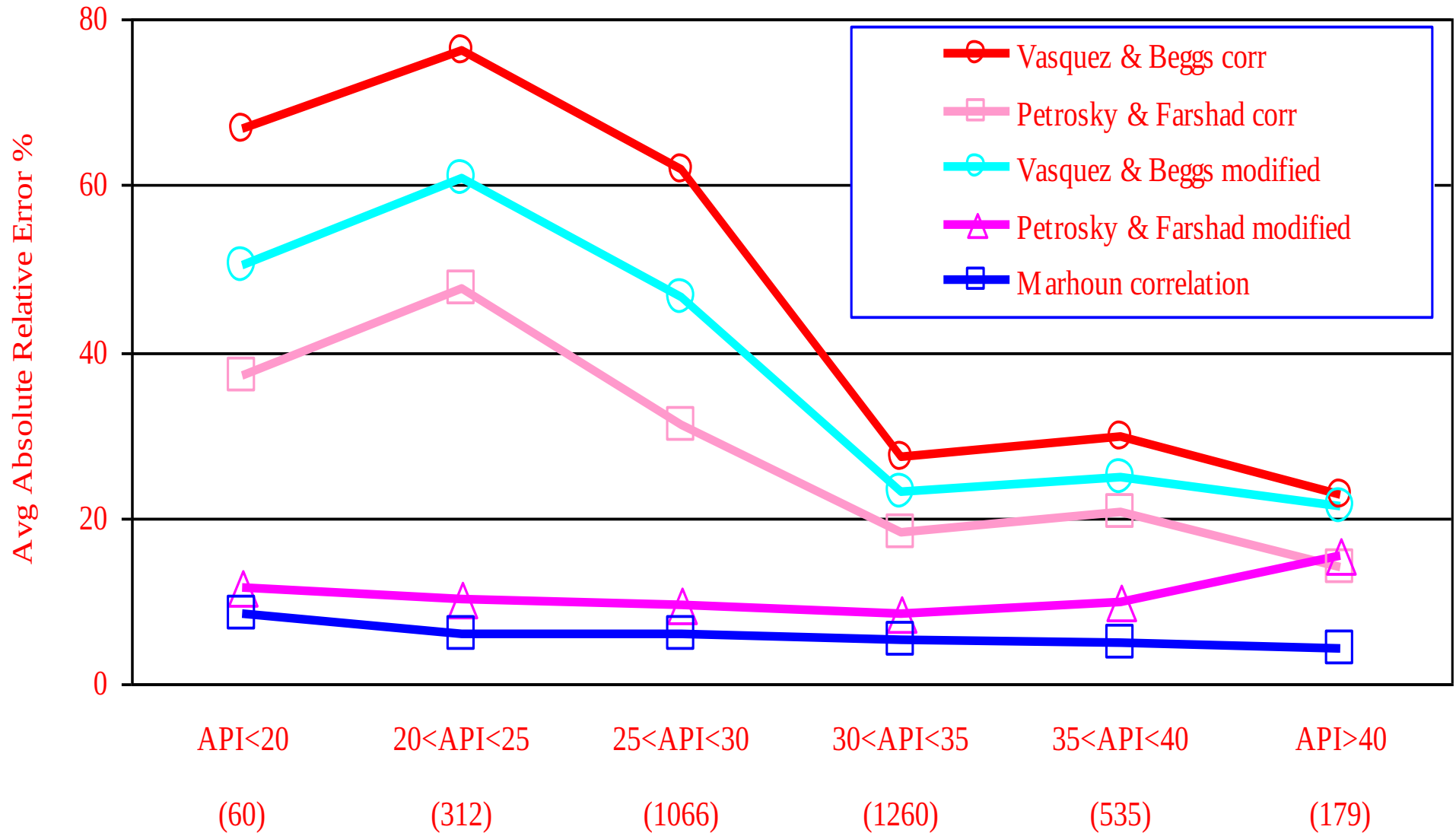
# Statistical accuracy of $C_o$ correlations

	ER	EA	E max	STD	R
<b>Correlation</b>					
Vasquez & Beggs (1980)	11.56	43.42	429.76	57.96	
Petrosky & Farshad (1993)	6.13	25.45	138.08	31.74	
Al-Marhoun (2003)	-0.25	5.46	26.87	7.06	
<b>Modified Correlation</b>					
Vasquez & Beggs (1980)	17.84	34.53	244.77	40.33	0.3506
Petrosky & Farshad (1993)	-0.73	9.47	73.18	12.12	0.9222
Al-Marhoun (2003)	-0.25	5.46	26.87	7.06	0.9829

# Absolute error of $C_0$ correlations

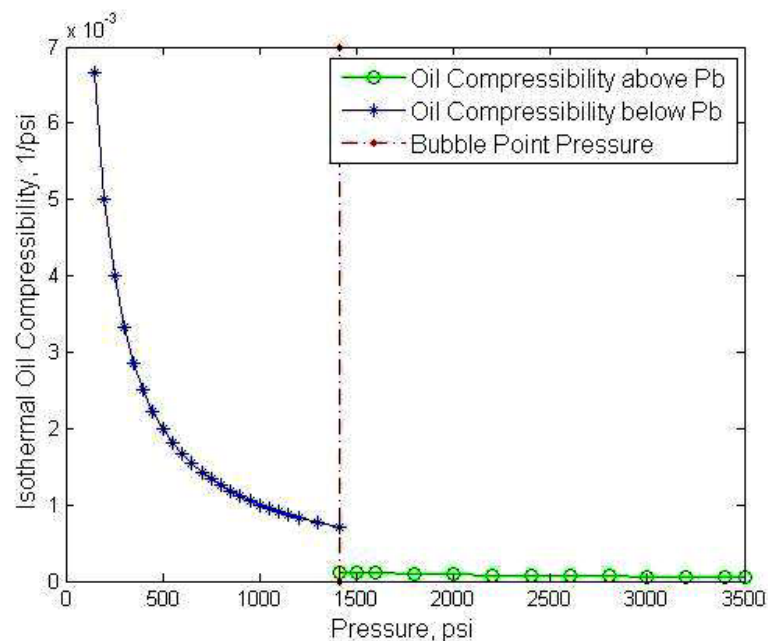


# Absolute error versus API gravity



# Oil compressibility below $P_b$

- It is defined as the unit change of volume with pressure at constant temperature
- Below bubble point, volume occupied by gas evolved from the oil during differential change in pressure must be taken into account in the calculation of oil compressibility The defining equation is:



**Typical  $C_o$  curve below  $P_b$**

$$c_o = -\frac{1}{B_o} \left( \left( \frac{\partial B_o}{\partial p} \right)_T - B_g \left( \frac{\partial R_s}{\partial p} \right)_T \right)$$

# Oil compressibility below $P_b$ .

➤ McCain, Rollins and Villena (1988)

$$\ln c_o = a_1 + a_2 \ln P + a_3 \ln P_b + a_4 \ln T + a_5 \ln \gamma_{api} + a_6 \ln R_{sb}$$

where

$$a_1 = -7.573$$

$$a_2 = -1.450$$

$$a_3 = -0.383$$

$$a_4 = 1.402$$

$$a_5 = 0.256$$

$$a_6 = 0.449$$



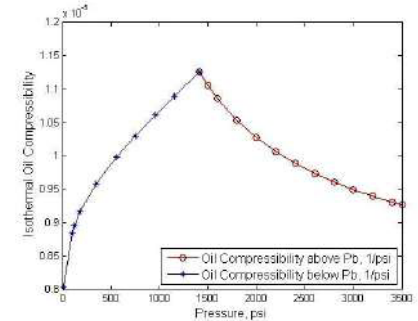
# Oil compressibility below $P_b$ ..

- Al-Marhoun (2009)
- Al-Marhoun (2003) developed an equation to estimate  $c_o$  above  $P_b$

$$\ln c_o = a_1 + a_2 / \gamma_{ob} + a_3 (P - P_b) / \gamma_{ob}^3 + a_4 / (T + 460)$$

- This equation can be used for one point estimation of  $c_o$  at any saturation pressure provided oil relative density is correct:

$$\ln c_{ob} = a_5 + a_2 / \gamma_{ob} \quad \gamma_{ob} = \frac{\gamma_o + 2.18 \times 10^{-4} R_s \bar{\gamma}_g}{B_{ob}}$$



# Oil compressibility below $P_b$ ..

- Any point below the original  $P_b$  is a new saturation pressure for a new fluid of different composition, then

$$\ln c_{op} = a_5 + a_2 / \gamma_{op} \quad \gamma_{op} = \frac{\gamma_o + 2.18 \times 10^{-4} R_s \bar{\gamma}_g}{B_{op}}$$

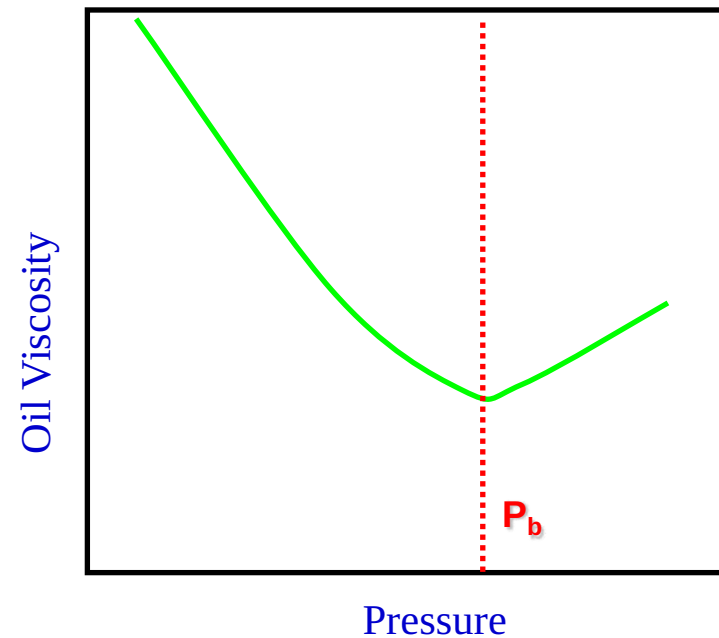
- By combining equations, the  $c_o$  at saturation pressure can be calculated in term of  $c_o$  at the original  $P_b$  and relative live oil densities as follows:

$$\ln c_{op} = \ln c_{ob} + a_2 \left( \frac{1}{\gamma_{op}} - \frac{1}{\gamma_{ob}} \right) \quad a_2 = 2.7314$$

# Oil viscosity

- Oil viscosity is a measure of the resistance to flow exerted by a fluid. In equation form, relation between shear stress and rate of angular deformation of flow of fluids
- **Four viscosity types**
  - ❖ Dead Oil Viscosity
  - ❖ Oil Viscosity below  $P_b$
  - ❖ Oil Viscosity at  $P_b$
  - ❖ Oil Viscosity above  $P_b$

$$\mu_o = \frac{\tau}{dv / dy}$$



**Typical viscosity curve**

# Oil viscosity above $P_b$ .

➤ Beal (1946)

$$\mu_a = \mu_{ob} + (P - P_b)(a_1\mu_{ob}^{a_2} + a_3\mu_{ob}^{a_4})$$

where

$a_1$	=	24 E-6
$a_2$	=	1.60
$a_3$	=	38 E-6
$a_4$	=	0.56

# Oil viscosity above $P_b$ ..

➤ Labedi (1992)

$$\mu_o = \mu_{ob} + m(p - p_b)$$

$$\ln m = a_1 + a_2 \gamma_{api} + a_3 \ln \mu_{od} + a_4 \ln p_b$$

where

$$a_1 = -5.728832$$

$$a_2 = -45.360926 \text{ E-3}$$

$$a_3 = 0.9036$$

$$a_4 = -0.3849$$

# Oil viscosity above $P_b$ ...

➤ Al-Marhoun (2004)

$$\ln \mu_o = \ln \mu_{ob} + \alpha \gamma_{ob}^2 (p - p_b)$$

and

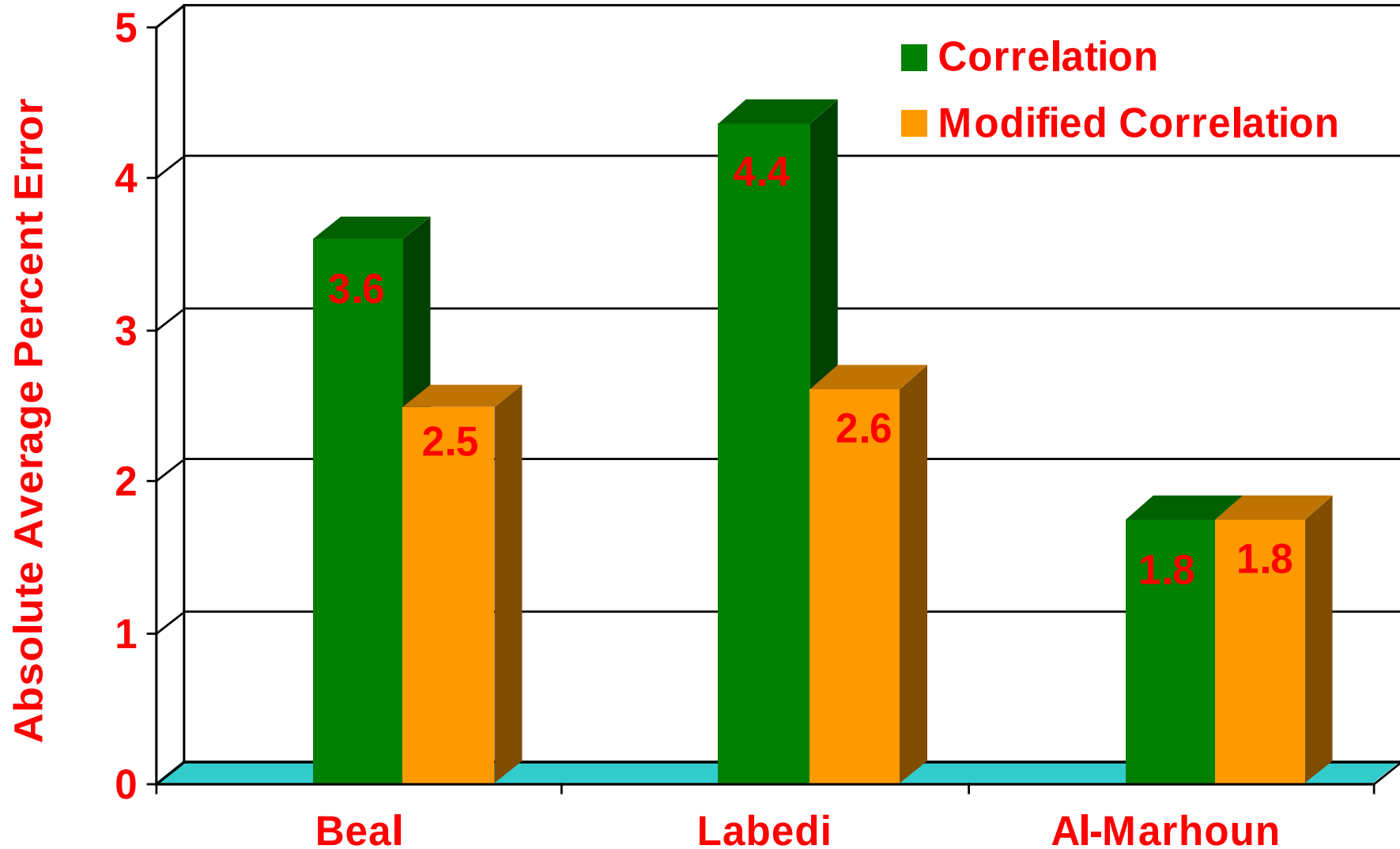
$$\gamma_{ob} = (\gamma_o + 2.18 \times 10^{-4} R_s \gamma_g) / B_{ob}$$

where  $\alpha = 0.151292 \text{ E-3}$

# Statistical accuracy of $\mu_a$ correlations

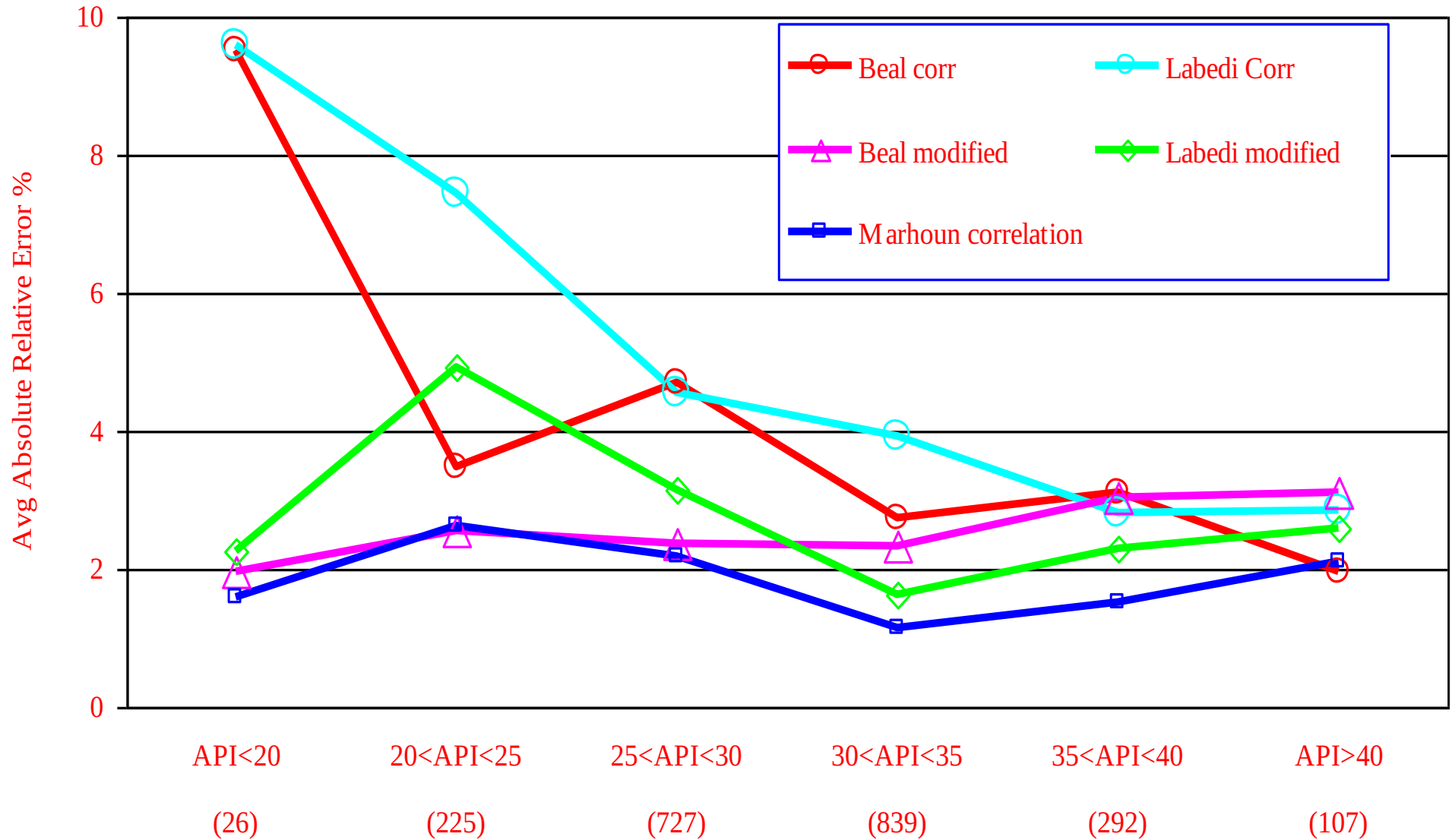
	ER	EA	E max	STD	R
<b>Correlation</b>					
Beal (1946)	2.53	3.54	41.81	4.81	
Labedi (1992)	-3.59	4.36	76.78	6.03	
Al-Marhoun (2003)	0.36	1.75	27.21	2.87	
<b>Modified Correlation</b>					
Beal (1946)	-1.48	2.49	25.13	3.18	0.9981
Labedi (1992)	-0.02	2.61	48.89	4.40	0.9970
Al-Marhoun (2003)	0.36	1.75	27.21	2.87	0.9979

# Absolute error of $\mu_a$ correlations





# Absolute error versus API gravity



# Oil viscosity at $P_b$ .

## ➤ Chew and Connally (1959)

$$\mu_{ob} = \alpha \mu_{od}^{\beta}$$

and

$$\alpha = a_1 + a_2 e^{a_3 R_s}$$

$$\beta = a_4 + a_5 e^{a_6 R_s}$$

where

$$a_1 = 0.2$$

$$a_4 = 0.43$$

$$a_2 = 0.8$$

$$a_5 = 0.57$$

$$a_3 = -1.86509 \text{ E-3}$$

$$a_6 = -1.65786 \text{ E-3}$$

# Oil viscosity at $P_b$ ..

## ➤ Beggs and Robinson (1975)

$$\mu_{ob} = \alpha \mu_{od}^{\beta}$$

where

$$\alpha = a_1 (R_s + a_2)^{a_3}$$

$$\beta = a_4 (R_s + a_5)^{a_6}$$

where

$$a_1 = 10.715$$

$$a_4 = 5.44$$

$$a_2 = 100$$

$$a_5 = 150$$

$$a_3 = -0.515$$

$$a_6 = -0.338$$

# Oil viscosity at $P_b$ ...

➤ Labedi (1992)

$$\ln \mu_{ob} = a_1 + a_2 \gamma_{api} + a_3 \ln \mu_{od} + a_4 \ln p_b$$

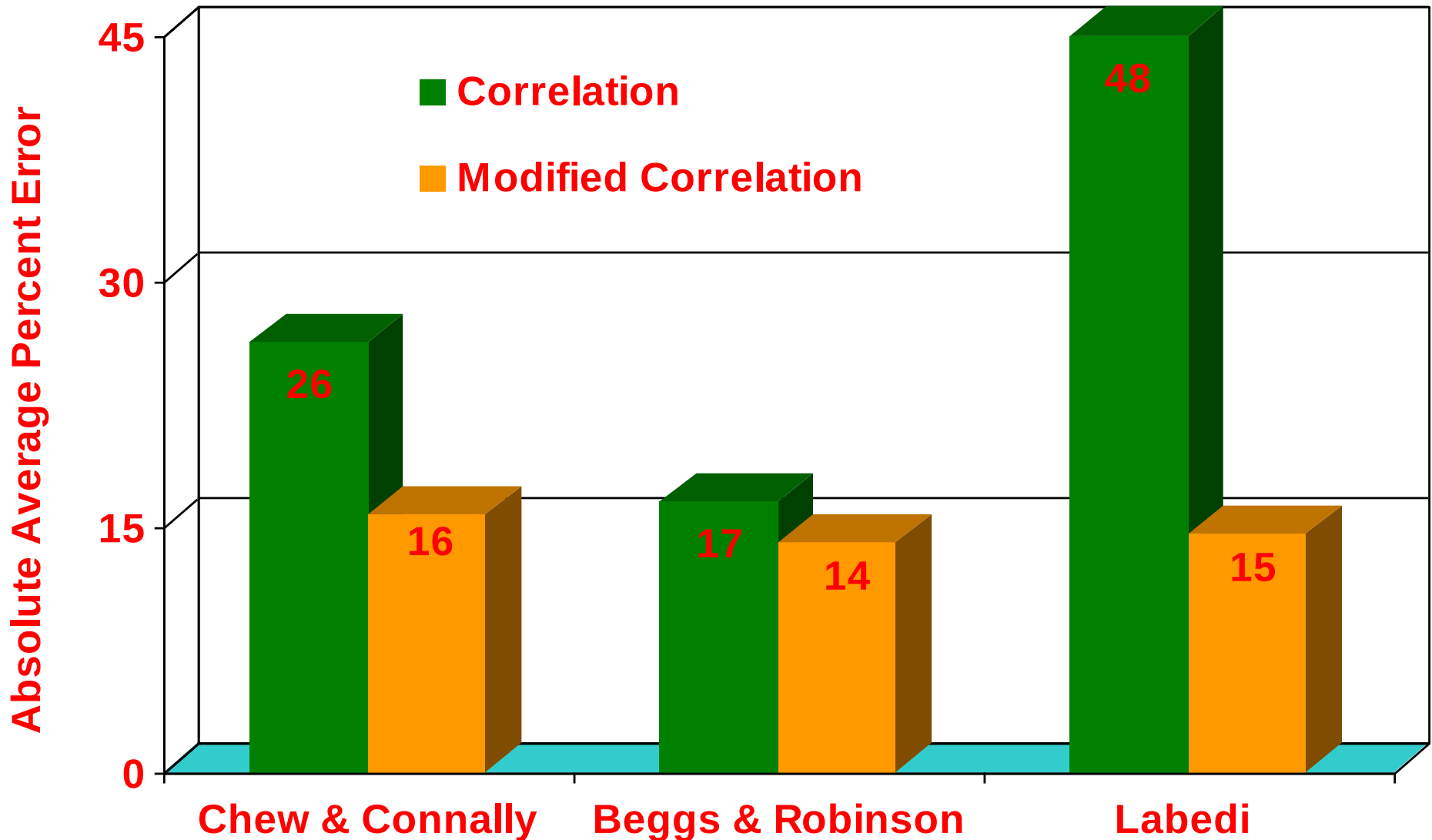
where

$a_1$	=	5.397259
$a_2$	=	-0.081557
$a_3$	=	0.6447
$a_4$	=	-0.426

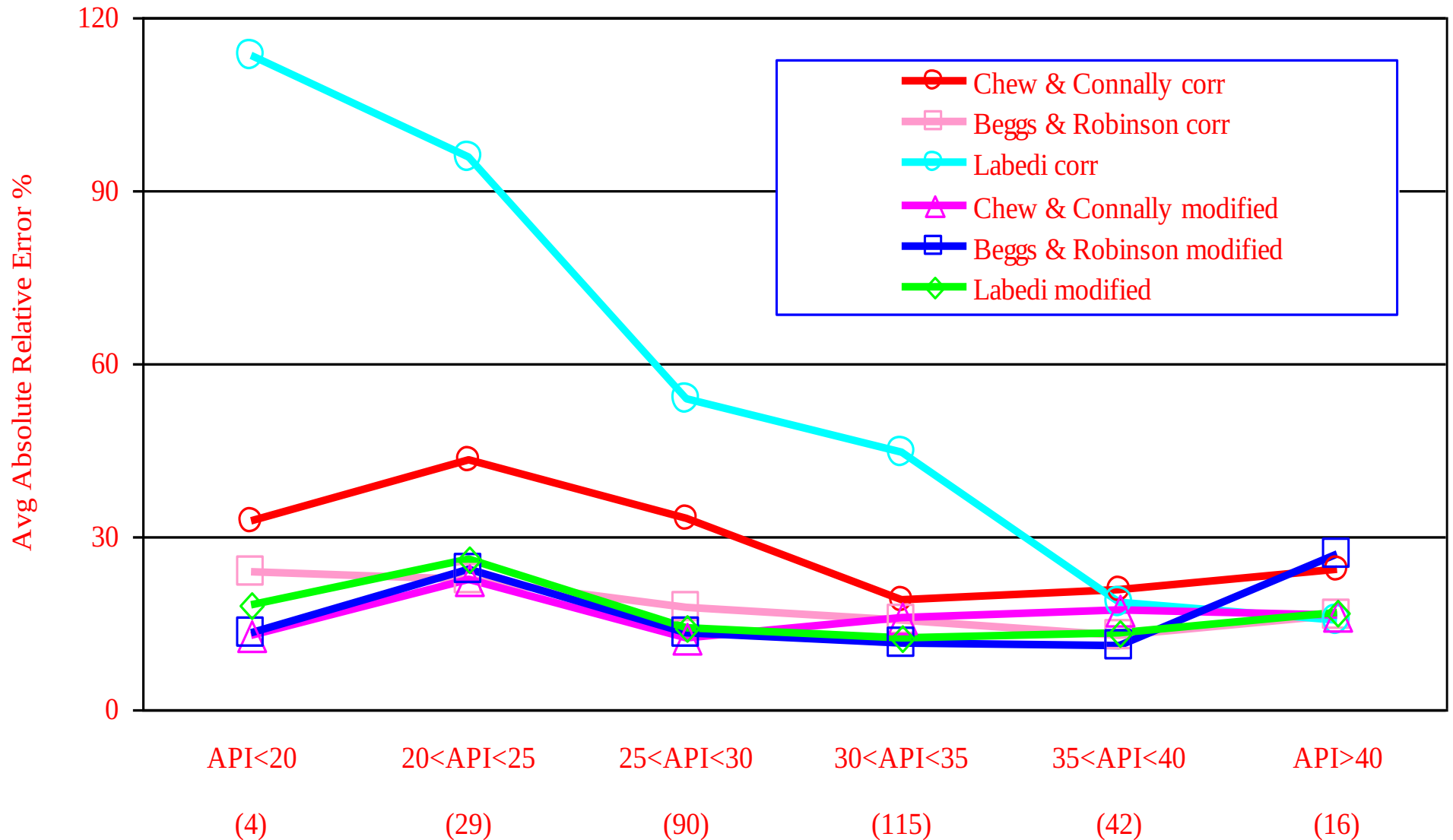
# Statistical accuracy of $\mu_{ob}$ correlations

	ER	EA	E max	STD	R
<b>Correlation</b>					
Chew & Connally (1959)	-25.76	26.27	333.97	25.92	
Beggs & Robinson (1975)	9.78	16.50	248.25	21.37	
Labedi (1992)	-46.77	47.90	420.39	41.70	
<b>Modified Correlation</b>					
Chew & Connally (1959)	4.49	15.71	236.55	22.85	0.9809
Beggs & Robinson (1975)	-8.83	14.04	240.13	21.15	0.9804
Labedi (1992)	-1.77	14.57	182.45	20.90	0.9666

# Absolute error of $\mu_{ob}$ correlations



# Absolute error versus API gravity



# Dead oil viscosity .

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## ➤ Beggs and Robinson (1975)

$$\ln(\ln(\mu_{od} + 1)) = a_1 + a_2 \gamma_{api} + a_3 \ln T$$

where

$$\begin{aligned} a_1 &= 7.816432 \\ a_2 &= -0.04658 \\ a_3 &= -1.163 \end{aligned}$$



# Dead oil viscosity ..

## ➤ Glaso (1980)

$$\ln \mu_{od} = a_1 + a_2 \ln T + a_3 \ln(\ln \gamma_{api}) + a_4 (\ln T) \ln(\ln \gamma_{api})$$

where

$$a_1 = 54.56805426$$

$$a_2 = -7.179530398$$

$$a_3 = -36.447$$

$$a_4 = 4.478878992$$

# Dead oil viscosity ...

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➤ Labedi (1992)

$$\ln \mu_{od} = a_1 + a_2 \ln \gamma_{api} + a_3 \ln T$$

where

$$a_1 = 21.23904$$

$$a_2 = -4.7013$$

$$a_3 = -0.6739$$

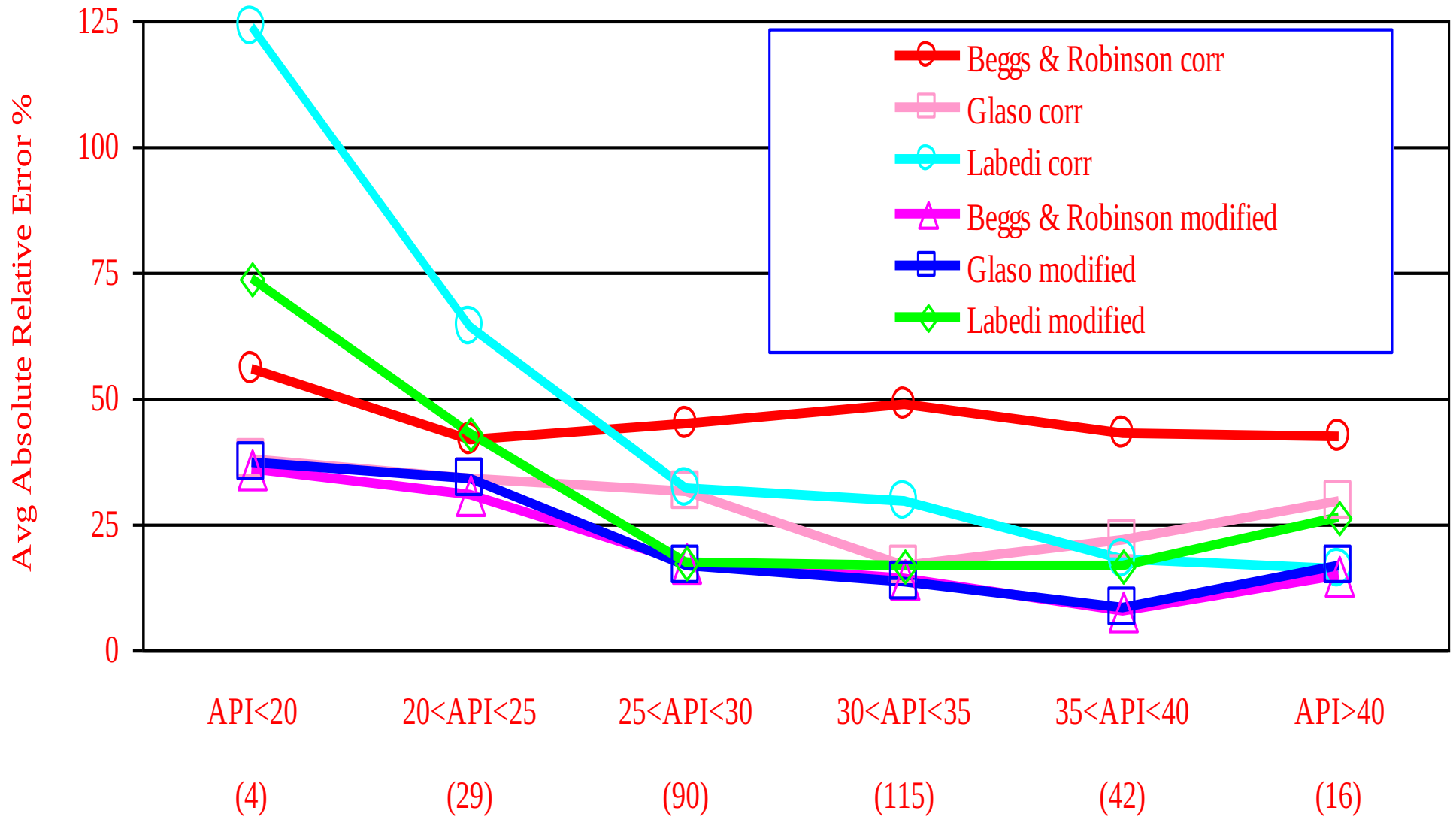
# Statistical accuracy of $\mu_{od}$ correlations

	ER	EA	E max	STD	R
<b>Correlation</b>					
Beggs & Robinson (1975)	-23.02	45.87	444.80	64.86	
Glaso (1980)	23.24	24.75	86.44	17.59	
Labedi (1992)	-8.87	32.47	222.83	45.04	
<b>Modified Correlation</b>					
Beggs & Robinson (1975)	-1.48	16.14	83.63	22.25	0.7411
Glaso (1980)	-2.64	16.06	92.62	22.32	0.7623
Labedi (1992)	-4.18	20.68	128.70	28.67	0.7125

# Absolute error of $\mu_{od}$ correlations



# Absolute error versus API gravity



# Interfacial tension – pure substance

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The force exerted on the boundary layer between a liquid phase and a vapor phase per unit length

Sugden (1924)

$$\sigma = \left[ \frac{P_{ch} (\rho_L - \rho_V)}{M} \right]^4$$

$\sigma$  = Surface tension for pure substances

$P_{ch}$  = Parachor

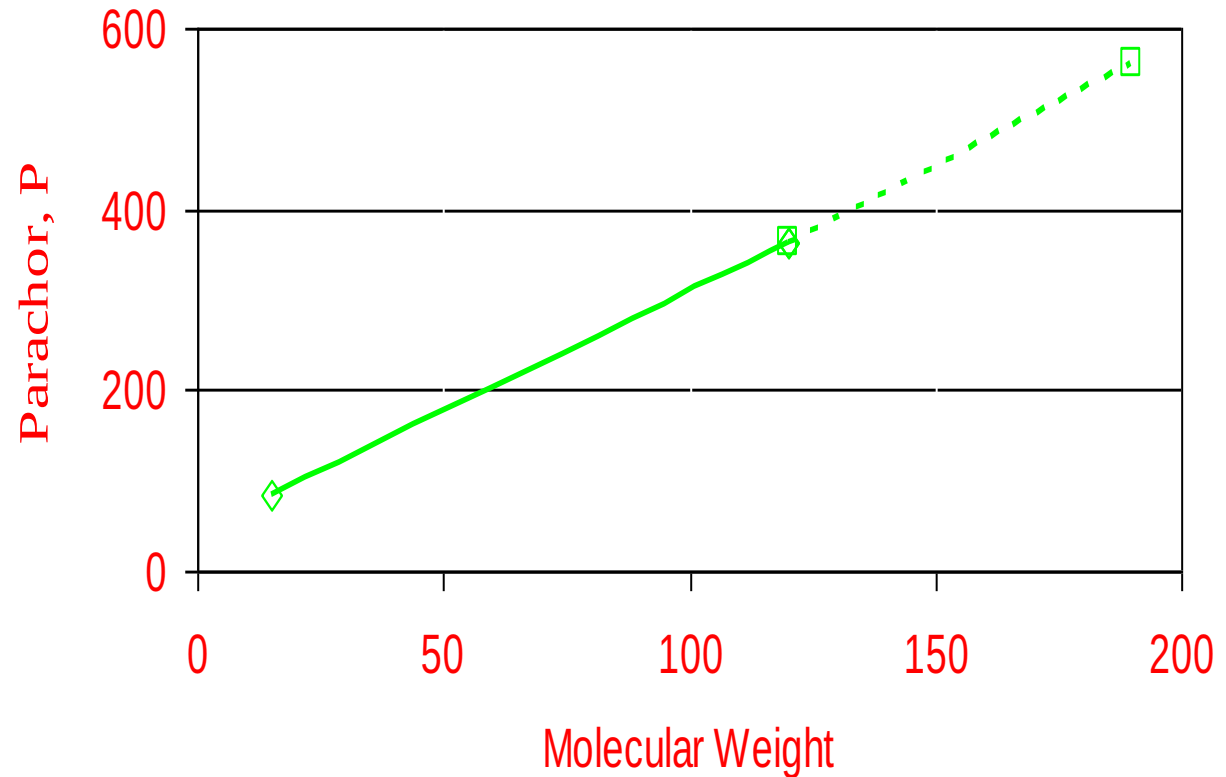
$\rho_L$  = Density of the liquid

$\rho_V$  = Density of the vapor

$M$  = Molecular mass

# Interfacial tension – parachors

- Parachor is a function expressing the relationship between the surface tension, density, and molecular mass.



Parachors for computing interfacial tension of normal paraffin hydrocarbons

# Interfacial tension–hydrocarbon mixture

## ➤ Katz et al. (1943)

$$\sigma^{1/4} = \sum_{i=1}^n [(P_{ch})_i (Ax_i - By_i)]$$

$$A = \frac{\rho_o}{62.4M_L} \qquad B = \frac{\rho_g}{62.4M_g}$$

$\rho_o$  = density of oil phase, lb/ft<sup>3</sup>

$M_L$  = apparent molecular mass of oil phase

$\rho_g$  = density of gas phase, lb/ft<sup>3</sup>

$M_g$  = apparent molecular mass of gas phase

$x_i$  = mole fraction of component **i** in oil phase

$y_i$  = mole fraction of component **i** in gas phase

$n$  = total number of component in the system



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